OPERATING AND MAINTENANCE
INSTRUCTIONS

for

TYPE 650-A
IMPEDANCE BRIDGE

and

TYPE 650-P1
OSCILLATOR - AMPLIFIER

GENERAL RADIO COMPANY

CAMBRIDGE 39 MASSACHUSETTS

NEW YORK CHICAGO LOS ANGELES

U. S. A.

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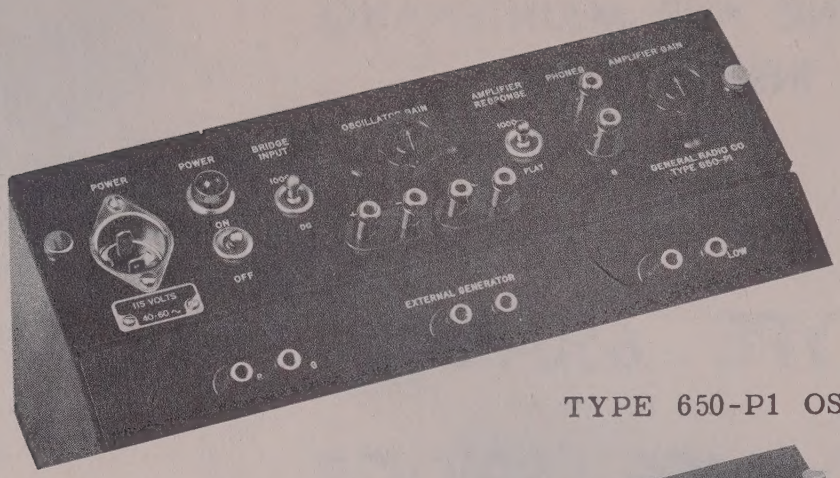
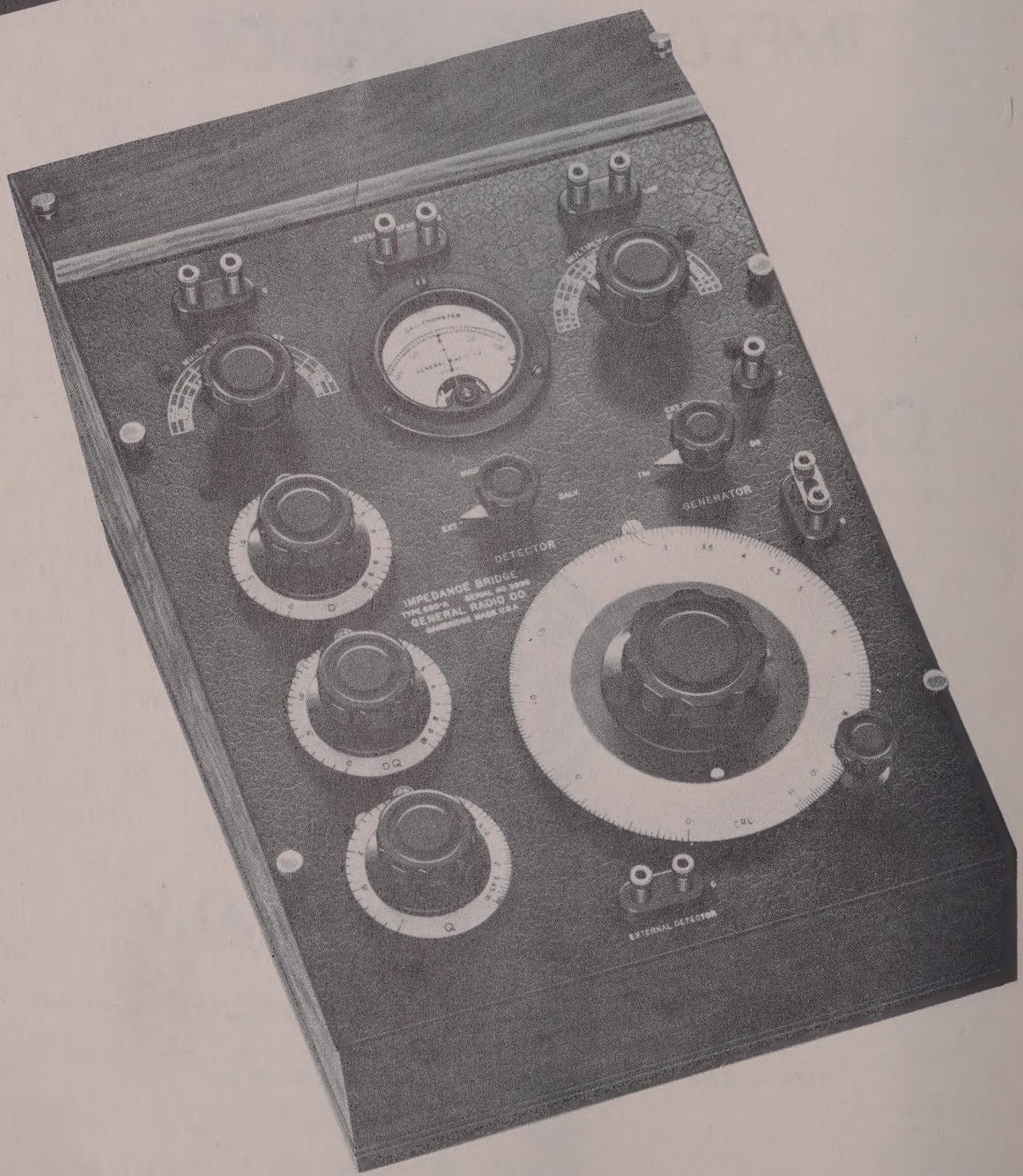


TYPE 650-P1 OSCILLATOR - AMPLIFIER



TYPE 650-A IMPEDANCE BRIDGE

OPERATING INSTRUCTIONS

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TYPE 650-A IMPEDANCE BRIDGE

and

TYPE 650-P1 OSCILLATOR - AMPLIFIER

SECTION 1.0

INTRODUCTION

1.1 GENERAL

The Type 650-A Impedance Bridge is a direct-reading, self-contained bridge for making the following types of measurements rapidly and conveniently:

a) Resistors
   1. Direct-current resistance
   2. Alternating-current resistance at 1 kc

b) Capacitors
   1. Capacitance at 1 kc
   2. Dissipation factor ($D = R\omega C$) at 1 kc

c) Inductors
   1. Inductance at 1 kc
   2. Storage factor ($Q = \frac{\omega L}{R}$) at 1 kc

1.2 RANGE AND ACCURACY

The ranges over which measurements can be made with the accuracies that can be expected in normal use are summarized in Table I.

1.3 SYMBOLS AND ABBREVIATIONS

The following symbols and abbreviations used on the bridge and in this instruction book are those adopted by the American Standards Association. Table II shows the significance of these symbols.

TABLE II

RESISTANCE

1 Ω = 1 ohm
1 kΩ = 1 kilohm = 1000 ohms = .001 MΩ
1 MΩ = 1 megohm = 1,000,000 ohms = 1000 kΩ
1 mΩ = 1 milliohm = 0.001 ohm

CAPACITANCE

1 μf = 1 microfarad
1 mμf = 1 millimicrofarad = 0.001 μf = 1000 μμf
1 μμf = 1 micromicrofarad = 1 x 10^{-6} μf = 0.001 mμf

INDUCTANCE

1 h = 1 henry
1 mh = 1 millihenry = 0.001 henry = 1000 μh
1 μh = 1 microhenry = 0.001 mh

FREQUENCY

1 kc= 1 kilocycle per second = 1000 cycles

TABLE I

QUANTITY	RANGE MINIMUM	RANGE MAXIMUM	ERROR* MINIMUM	ERROR* MAXIMUM
Resistance	1 mΩ	1 MΩ	1% or 2mΩ	2%
Capacitance	1 μμf	100 μf	1% or 2μμf	2%
Dissipation Factor	.002	1	5% or .005	20%#
Inductance	1 μh	100 h	2% or 2μh	10%
Storage Factor	.02	1000	5% or .5	20%#

* These values define the limits between which the error will lie. For a discussion of the accuracies obtainable under various conditions of measurement, see Section 3.0.

This value may be exceeded over a small portion of the range of the instrument. See Section 3.0.

SECTION 2.0

INSTALLATION

2.1 ACCESSORIES SUPPLIED

The following accessories are supplied with each Type 650-A Impedance Bridge:

3 spade-tipped connectors for interconnecting dry cells
4 No. 6 dry cells

2.2 ACCESSORIES REQUIRED

The following accessories are required in order to operate the bridge:

1 pair head telephones for a-c measurements (Western Electric 1002C or equivalent in sensitivity and resistance).

2.3 POWER SUPPLY

The bridge is designed for battery operation. For a-c operation, the Type 650-P1 Oscillator-Amplifier is available, which supplies either 1-kc or d-c power to the bridge circuit, and provides an amplifier of approximately 45 db gain for increasing the bridge sensitivity. The following instructions apply to the battery-operated bridge and, in general, to the a-c operated combination. When the Type 650-P1 Oscillator-Amplifier is used, however, the instructions detailed in SECTION 6 should be followed.

2.31 Batteries: To install the four dry cells in the compartment at the back of the cabinet proceed as follows:

(1) Turn the GENERATOR switch to the EXT. ON INT. OFF position.
(2) Remove the cover.
(3) Install the four dry cells.

(4) Connect cells in series by means of the spade-tipped connectors and connect the terminals of the combination to the two spade-tipped leads. The red lead is positive, the black, negative.
(5) Replace cover.

The bridge is now ready for operation.

2.32 A-C Power Supply (Type 650-P1 Oscillator-Amplifier): See SECTION 6 for Installation.

SECTION 3.0

MEASUREMENTS IN THE DIRECT-READING RANGE

3.1 DIRECT-CURRENT RESISTANCE MEASUREMENTS

3.11 Procedure: To make direct-current resistance measurements, proceed in the following manner:

(1) Check the zero of the galvanometer, setting the pointer exactly to zero by means of the zero adjusting screw.
(2) Set DETECTOR switch to SHUNTED GALV.
(3) Set GENERATOR switch on DC.
(4) Set D-Q multiplier switch on R.
(5) Connect unknown resistance to R terminals.
(6) With the CRL dial set in the vicinity of 1.0, turn the CRL switch in the direction to bring the galvanometer to zero, choosing that position which leaves the pointer to the left of zero.
(7) Increase the setting of the CRL dial until the pointer is within one division of zero.
(8) Set DETECTOR switch to GALV. position.
(9) Rebalance by means of CRL dial, bringing galvanometer indication to zero.
(10) The reading of the CRL dial multiplied by the factor indicated by the CRL switch on the circular row R is the value of the resistance under measurement in the unit given.

EXAMPLE:

CRL dial	CRL switch	Resistance	
2.67	10 Ω	26.7 Ω	
2.67	10 kΩ	26700 Ω	26.7 kΩ

3.12 Accuracy: The accuracy of these readings is 1% between 1.2 Ω and 100 kΩ, increasing to 2% at 1 MΩ, when the CRL dial is set on its main decade between 1.0 and 10. The small decades below 1.0 are provided for convenience in obtaining an initial balance and to allow the measurement of small resistances. Their accuracy is determined by the spacing of their graduations. The zero resistance of the bridge may be measured by short-circuiting the R terminals. It is about 0.01 Ω. The short-circuiting bar should be a heavy copper wire securely clamped in the terminals. The resistance of the lead wires used in connecting an unknown resistor to the bridge may be measured by connecting their free ends together. By using such zero corrections resistances up to 0.2 Ω may be measured to 0.002 Ω and above 0.2 Ω to 1%.

3.13 Sensitivity - External Batteries: For resistances between 100 kΩ and 1000 kΩ the sensitivity of the galvanometer is not sufficient to allow the bridge to be balanced to 1%. The use of an external 45-volt dry battery will provide sufficient power to raise the accuracy of setting to 1%. Connect this battery to the EXTERNAL GENERATOR terminals in series with a 450-ohm, 5-watt resistor and set the GENERATOR switch to EXT. ON. The maximum voltage which may be safely applied to the bridge for each setting of the CRL switch and the fraction of this battery voltage placed across the unknown resistor at balance is given in Table IV, SECTION 4.

When the Type 650-P1 Oscillator-Amplifier is used, no separate protective resistor is needed.

3.2 ALTERNATING-CURRENT RESISTANCE MEASUREMENTS

3.21 Procedure: To make 1-kc alternating-current resistance measurements, proceed in the following manner:

(1) Set DETECTOR switch on EXT.
(2) Connect unknown resistance to R terminals.
(3) Set D-Q multiplier switch on R.
(4) Set GENERATOR switch on 1 KC. A faint 1-kc hum should be heard coming from the microphone hummer under the panel.
(5) Connect a pair of head telephones to the EXTERNAL DETECTOR terminals. A loud 1-kc tone will be heard in the telephones.
(6) With the CRL dial set in the vicinity of 1.0 turn the CRL switch in such a direction as to decrease the intensity of this tone, choosing that position which yields the least sound. Adjust the setting of the CRL dial until silence or minimum sound is obtained. If a balance cannot be obtained, change the setting of the CRL switch until a satisfactory balance is reached.
(7) The resistance of the unknown resistor is the reading of the CRL dial multiplied by the factor indicated by the CRL switch on the circular row R.

3.22 Accuracy: The same accuracy statements that were given for direct-current measurement hold for this measurement except that the error for the 1-ohm setting of the CRL switch is 5%, increasing to 10% for the 0.1-ohm setting, when the internal generator is used.

A good null balance can be obtained only when the unknown resistance has a small reactance comparable to that of the various resistors which make up the remainder of the bridge circuit, because for this connection the bridge has only one control. The criterion of a good null balance is that as the CRL dial is moved off balance the passage of the sliding contact over the individual wires can be detected. In general, this condition limits this type of measurement to standard resistors and resistance boxes.

When the unknown resistor has considerable reactance, a balance can be obtained by connecting a capacitor across one of the bridge arms, as explained in SECTION 4.51, A-C Resistance with Reactance.

3.3 CAPACITANCE MEASUREMENTS

3.31 Procedure: To make alternating-current capacitance measurements at 1 kc, proceed as follows:

(1) Connect the unknown capacitor to the CL terminals at the right with its shield (if any) connected to the LOW terminal.
(2) Set the DQ switch on C-DQ and the DQ dial, which is then connected to the bridge, at 0.
(3) Set the DETECTOR switch at EXT. and the GENERATOR switch at 1 KC. A faint 1-kc hum should be heard coming from the microphone mounted below the panel. A loud 1-kc note will be heard in the telephones.
(4) Ground the bridge at any terminal marked G.
(5) With the CRL dial set in the vicinity of 1.0, turn the CRL switch in such a direction as to decrease the intensity of this note, choosing that position which yields the least sound.
(6) Turn the CRL dial until minimum sound is obtained.
(7) Increase the setting of the DQ dial to obtain a better minimum.
(8) Alternately adjust the CRL and DQ dials until the setting of each is unchanged on further adjustment of the other. When the final balance is obtained, it is possible to detect the passage of the sliding contact over the individual wires if either dial is moved off balance. This condition should always be attained for the CRL dial. It will be found that when the setting of the DQ dial is greater than 2 (a condition which seldom occurs), the successive settings of the CRL and DQ dials progress across the dials. This is because the two balances of the bridge are not independent. The number of successive settings which must be made before a good null balance is reached can be reduced by taking advantage of the orderly progression of the settings and slightly over-setting each one in the direction it will move the next time. When the true balance point is passed on one dial, the progression of the other dial in its next setting will be reversed.
(9) The series capacitance of the unknown capacitor is then given by the reading of the CRL dial multiplied by the factor indicated by the CRL switch on the circular row C. The parallel capacitance of the capacitor can be calculated from the formula

$$C_p = \frac{C_s}{1 + D^2} \qquad (1)$$

(10) The dissipation factor D of the unknown capacitor is the reading of the DQ dial multiplied by the factor indicated by the DQ switch on the circular row marked MULTIPLIER. If the setting of the DQ dial is less than one, greater accuracy can be attained by resetting the DQ switch to C-D and rebalancing the bridge by means of the D dial.

Dissipation factor is the ratio of series resistance to series reactance.

$$D = \frac{R}{X} = R\omega C \qquad (2)$$

It may have any value from zero to infinity.

(11) The series alternating-current resistance of the capacitor can be calculated from the expression

$$R = \frac{D}{\omega C} \qquad (3)$$

The frequency of the microphone hummer is 1.00 ± 0.05 kc. The parallel resistance of the capacitor can be calculated from the formulae

$$R_p = \frac{1 + D^2}{D^2} R_s = \frac{1 + D^2}{D\omega C_s} = \frac{1}{D\omega C_p} \qquad (4)$$

where: R_s = series resistance
C_s = series capacitance
C_p = parallel capacitance

EXAMPLES:

CRL Dial	CRL Switch	Capacitance		
2.67	100 μμf	267 μμf	.267 mf	.000267 μf
2.67	1 mμf	2670 μμf	2.67 mμf	.00267 μf
2.67	100 mμf		267 mμf	.267 μf
2.67	10 μf			26.7 μf

DQ Dial	D Dial	D Switch	Dissipation Factor	
2.6		.1	.26	26%
	1.96	.01	.0196	1.96%

3.32 Accuracy: The accuracy of the capacitance readings is 1% between 1000 μμf and 10 μf, increasing to 2% at 100 μf, when the CRL dial is set on its main decade between 1.0 and 10. The small decades below 1.0 are provided for convenience in obtaining an initial balance and to allow the measurement of small capacitances. Their accuracy is determined by the spacing of their graduations. The zero capacitance of the bridge can be measured by leaving the CL terminals open. It is about 10 μμf. The capacitance of the lead wires used in connecting the unknown capacitor to the bridge can be measured by disconnecting the lead running from the left CL terminal to the unshielded terminal of the capacitor at the capacitor, being careful not to alter the relative position of the leads. By using such zero corrections, capacitances up to 200 μμf can be measured to 2 μμf and above 200 μμf to 1%.

The accuracy of the dissipation factor readings is 20% or 0.005, whichever is the larger for capacitances greater than 500 μμf. For capacitances less than 500 μμf, when measured on the 100 μμf multiplier, the error increases as capacitance decreases, reaching 100% for 100 μμf. The largest source of error is the capacitances across the ratio arms, whose effects change with settings of the CRL switch. For values of dissipation factor greater than 0.05, the error is not greater than 10%. Another source of error is the zero capacitance C_0 and its dissipation factor D_0.

The dissipation factor D of the unknown capacitor is:

$$D = \frac{D_1C_1 - D_0C_0}{C_1 - C_0} \qquad (5)$$

where subscript '1' refers to the bridge readings with the unknown connected and subscript '0' to the readings with the unknown disconnected.

3.4 INDUCTANCE MEASUREMENTS

3.41 Procedure: To make alternating-current inductance measurements at 1 kc, proceed as follows:

(1) Connect the unknown inductor to the CL terminals at the right with the shield (if any) connected to the LOW terminal.

(2) Set the DQ switch at L-DQ and the DQ dial at 10.

(3) Set the DETECTOR and GENERATOR switches at the same points as for capacitance measurements (see above) and ground the bridge at any terminal marked G.

(4) With the CRL dial set in the vicinity of 1.0, turn the CRL switch in such a direction as to decrease the intensity of the tone heard in the telephones, choosing that position which yields the least sound.

(5) Turn the CRL dial until minimum sound is obtained.

(6) Decrease the setting of the DQ dial to obtain a better minimum. If it appears necessary to increase the setting of the DQ dial above 10, reset the DQ switch to L-Q and rebalance the bridge by means of the Q dial.

(7) Alternately adjust the CRL and DQ or Q dials until the setting of each is unchanged on further adjustment of the other. When the final balance is obtained, it is possible to detect the passage of the sliding contact over the individual wires if either dial is moved off balance. This condition should always be attained for the CRL dial. It will be found that when the setting of the DQ dial is less than five, the successive settings of the CRL and DQ dials progress across the dials as discussed in Capacitance Measurements, Section 3.31 (8).

(8) The inductance of the unknown inductor is the reading of the CRL dial multiplied by the factor indicated by the CRL switch on the circular row L. This inductance is series inductance when the DQ switch is set at L-DQ (Maxwell bridge) and parallel inductance when the DQ switch is set at L-Q (Hay bridge). The relation between series and parallel inductance is given by the equation:

$$L_p = \frac{1 + Q^2}{Q^2} L_s \qquad (6)$$

(9) The storage factor Q of the unknown inductor is the reading of the DQ or Q dial multiplied by the factor indicated by the DQ switch on the circular row marked MULTIPLIER. Storage factor is the ratio of series reactance to series resistance and also the ratio of parallel resistance to parallel reactance:

$$Q = \frac{X_S}{R_S} = \frac{\omega L_S}{R_S} = \frac{R_p}{X_p} = \frac{R_p}{\omega L_p} = \frac{1}{D} \qquad (7)$$

It may have any value from zero to infinity. It is the reciprocal of the dissipation factor D.

(10) The series and parallel alternating-current resistances of the inductor can be calculated from the formulae

$$R_S = \frac{\omega L_S}{Q} \qquad R_p = Q\omega L_p \qquad (8)$$

The frequency of the microphone hummer is 1.00 ±0.05kc. They are related by the expression

$$R_p = (1 + Q^2)R_S \qquad (9)$$

where: R_S = series resistance R_p = parallel resistance
L_S = series inductance L_p = parallel inductance

EXAMPLES:

CRL Dial	CRL Switch	Inductance		
2.67	100 μh	267 μh	.267 mh	.000267 h
2.67	1 mh	2670 μh	2.67 mh	.00267 h
2.67	100 mh		267 mh	.267 h
2.67	10 h			26.7 h

DQ Dial	Q Dial	D-Q Switch	Storage Factor
2.6		1	2.6
	.41	100	41

3.42 Accuracy: The accuracy of the inductance readings is 2% between 100 μh and 1 h, increasing to 5% at 10 h and 10% at 100 h, when the CRL dial is set on its main decade between 1.0 and 10. The small decades below 1.0 are provided for convenience in obtaining an initial balance and to allow the measurement of small inductances. Their accuracy is determined by the spacing of their graduations. The zero inductance of the bridge can be measured by short-circuiting the CL terminals. It is less than 2 μh and is, generally, negligible. The inductance of the lead wires used in connecting the unknown inductor to the bridge can be measured by connecting the free ends together, being careful not to alter the relative position of the leads. By using this zero correction, inductances up to 100 μh can be measured to 2 μh and above 100 μh to 2%. The increasing error appearing as the inductance increases is caused by the effect of the capacitance to ground of the various parts of the bridge. These have a considerable effect when the reactance being measured is large.

The accuracy of the storage factor readings is 20% up to a value of 10. For larger values the error is best expressed as being 0.005 for its reciprocal, dissipation factor D. The larger source of error is the shunt capacitances across the ratio arms, whose effects change with the settings of the CRL switch. For values of storage factor between 1 and 20 the error is not greater than 10%.

Errors may also be produced in both inductance and storage factor by the linking of the stray magnetic field of the microphone hummer with the inductor being measured. This inductor should be placed at least a foot away from the bridge.

3.5 SUMMARY

Table III below indicates the settings of the controls for the types of measurement just discussed.

TABLE III

Type of Measurement	Detector Switch	Generator Switch	CRL-Switch	D-Q Switch
D.C. Resistance	1. Shunted Galv. 2. Galv.	D.C.	As necessary for balance	R
1-kc Resistance	EXT*	1 KC	As necessary for balance	R
Inductance	EXT*	1 KC	As necessary for balance	L (Q or DQ)
Capacitance	EXT*	1 KC	As necessary for balance	C (D or DQ)

* Connect a pair of head telephones to the EXTERNAL DETECTOR terminals and balance for minimum sound.

SECTION 4.0

OTHER MEASUREMENTS

4.1 ACCESSORIES

4.11 Amplifier: The self-contained power supply consisting of four 1.5-volt dry cells for d-c measurements and a Type 572-B Microphone Hummer for 1-kc a-c measurements is sufficient for the attainment of the accuracies mentioned in SECTION 1 except as noted in Part 3.13. For a-c measurements, the telephones must be of good quality, equivalent in sensitivity and resistance to W. E. telephones Type 1002-C. For less sensitive telephones, for greater accuracy of setting, or for greater ease and convenience in obtaining a balance, an amplifier is very useful. The General Radio Type 1231 Amplifier and Null Detector is suitable. The Type 650-P1 Oscillator-Amplifier includes an amplifier for this purpose.

TABLE IV

CRL Switch Row R	Arm B	Arm A	Ratio B/A	$\frac{B}{A+B}$	40°C Rise for A & B E Max.
0.1Ω	1 Ω	10 kΩ	0.0001	0.000100	71 volts
1 Ω	10 Ω	10 kΩ	0.001	0.000999	73 volts
10 Ω	100 Ω	10 kΩ	0.01	0.00990	78 volts
100 Ω	1 kΩ	10 kΩ	0.1	0.0909	93 volts
1 kΩ	10 kΩ	10 kΩ	1	0.5	141 volts
10 kΩ	100 kΩ	10 kΩ	10	0.909	200 volts
100 kΩ	100 kΩ	1 kΩ	100	0.990	200 volts

4.12 Filters: The harmonics introduced by high-loss capacitors, iron-cored inductors, and non-linear circuit elements such as copper-oxide rectifiers can be eliminated by the use of low-pass filters. Band-pass filters, obtainable as separate units or made up from low- and high-pass sections will also eliminate the 60-cycle alternating-current hum induced in iron-cored inductors and capacitors of large physical dimensions. Type 830 Wave Filters* and Type 1231-P2 and P3 Tuned Circuits* are available for these purposes.

4.2 VOLTAGE LIMITS

4.21 D-C Resistance Measurements: An external battery can be used for direct-current measurements by connecting it to the EXTERNAL GENERATOR terminals and setting the GENERATOR switch at EXT. On, as mentioned in Section 3.13. Care must be taken that the voltage applied to the bridge does not exceed the limits of safe operation for the bridge elements.

Figure 1a shows the bridge circuit used for resistance measurements. The battery voltage is applied across the ratio arms and across the unknown in series with the CRL rheostat. The safe operating limits for the ratio arms are given in Table IV, corresponding to a temperature rise of 40°C. Under these conditions 70 volts can be safely applied to the ratio arms. Two other conditions must also be met; first, the current through the CRL rheostat should not exceed 40 milliamperes, and second, the voltage across the unknown resistor should not exceed its rated operating value. Under some conditions, therefore, the voltage limit will depend on either or both of these factors.

A resistance of 60 ohms is connected in series with the bridge to protect the CRL rheostat when the zero resistance of the bridge is being determined. This limits the current drawn from the 6-volt internal battery or a 6-volt external battery to 100 milliamperes.

Table IV gives the resistance values of the ratio arms for all multiplier settings. The ratio $\frac{B}{A+B}$, which, at balance, is the fraction of the total battery voltage appearing across the unknown resistor, is also given.

* Consult the General Radio catalog for data.

4.22 A-C Resistance Measurements: An external oscillator can be used by connecting it to the EXTERNAL GENERATOR terminals and setting the GENERATOR switch at EXT. On. The voltage applied to the bridge must not exceed the limits of safe operation for the bridge elements. These are the same as those described in Section 4.21, D-C Resistance Measurements. An oscillator having a maximum output of 0.5 watt can be used under all conditions.

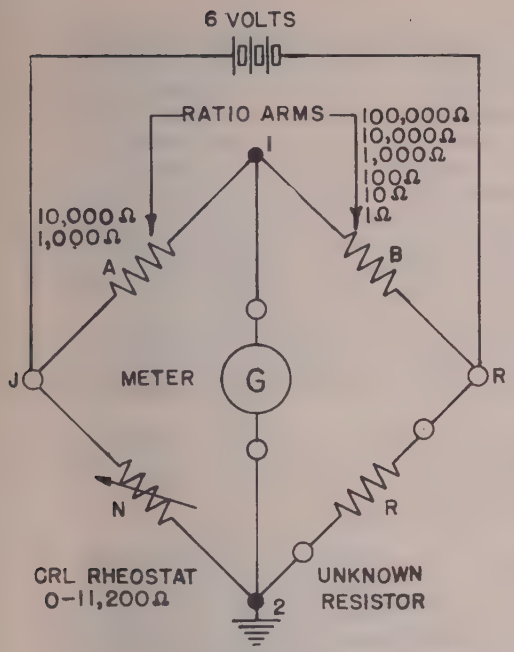
4.23 Capacitance and Inductance Measurements: The maximum safe voltage for capacitance and inductance measurements is determined from a consideration of the bridge circuits used as shown in Figure 1b, for the former, and Figures 1c and 1d, for the latter. The voltage is applied across the ratio arm A or B in series with the unknown reactor, and also across the arm N containing the CRL rheostat in series with the standard capacitor and one of the D-Q rheostats. The maximum voltage for ratio arms A or B is given in Table V. The maximum voltage for the standard capacitors is 350 volts. The current ratings of the D-Q rheostats are given in Table VI. An oscillator having a maximum output of 0.5 watt can be used under all conditions.

TABLE V

CRL Switch C row	CRL Switch L	A for C B for L	E max	I max
10 μf	100 μh	1 Ω	0.7 volts	707 ma
1 μf	1 mh	10 Ω	2.2 volts	224 ma
100 mμf	10 mh	100 Ω	7.1 volts	71 ma
10 mμf	100 mh	1 kΩ	22.4 volts	22 ma
1 mμf	1 h	10 kΩ	71 volts	7 ma
100 μμf	10 h	100 kΩ	200 volts	2 ma

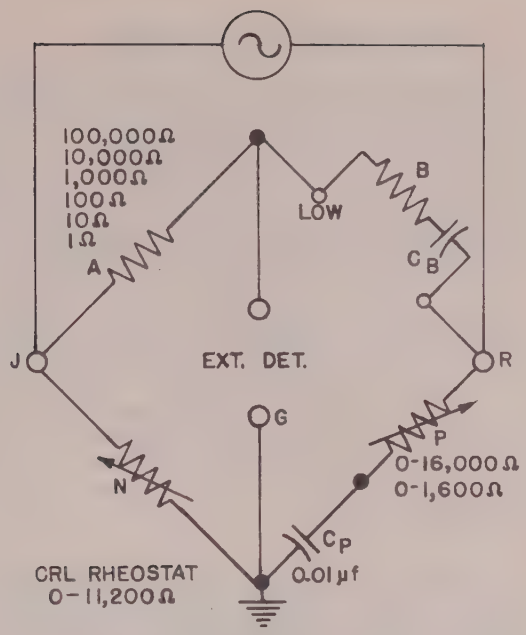
TABLE VI

Rheostat	R max	I max	R
CRL	11.5 kΩ	40 ma	reading (kΩ)
D	1.6 kΩ	80 ma	.1592 x reading (kΩ)
DQ	16 kΩ	25 ma	1.592 x reading (kΩ)
Q	.16 kΩ	250 ma	.01592÷reading(kΩ)



$$R = \frac{B}{A}N$$

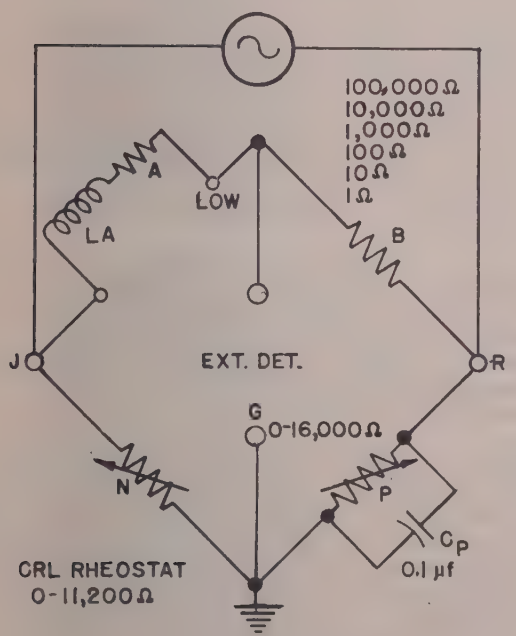
Figure 1a. R



$$C_B = \frac{N}{A}C_P$$

$$D_B = D_P = P_\omega C_P$$

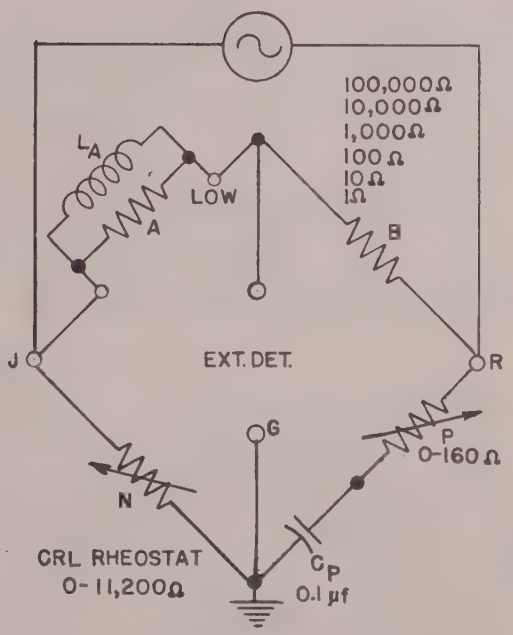
Figure 1b. C (D or DQ)



$$L_A = BNC_P$$

$$Q_A = Q_P = P\omega C_P$$

Figure 1c. L (DQ)



$$L_A = BNC_P$$

$$Q_A = Q_P = \frac{1}{P\omega C_P}$$

Figure 1d. L (Q)

4.3 GROUND-CAPACITANCE ERRORS

4.31 Internal Generator: Ground capacitances appearing across the various arms of the bridge introduce errors in the reading of the D-Q dials when they are across resistances, and in the reading of the CRL dial when they are across the standard capacitor. When using the internal generator these errors are negligible for the CRL dial, but may amount to 10% or more for the D-Q dials, as stated in Sections 3.32 and 3.42 under Accuracy.

The error in dissipation factor or storage factor can be corrected by making the storage factors of the two ratio arms equal by adding capacitance across that arm having the lower storage factor. Since, however, one ratio arm is continuously variable, equality of storage factor may be obtained only for a particular setting. The correct value of this added capacitance can be found by measuring a standard reactor of known dissipation or storage factor.

Since the junction of the CRL rheostat and the standard capacitor is grounded, these ground capacitances are placed across this rheostat and the standard capacitor. This causes the bridge to read low on capacitance, inductance, and dissipation factor, and high on storage factor.

The fractional error in capacitance and inductance is the ratio of the ground capacitance placed across the standard capacitor to the capacitance of the standard capacitor. The error in dissipation factor and storage factor is the product $R\omega C$, where C is the ground capacitance placed across, and R is the resistance of, the CRL rheostat. The error in dissipation and storage factor caused by the presence of ground capacitance across the standard capacitor is usually negligible.

4.32 External Generator: An external generator always has a considerable ground capacitance. The division of capacitance between its terminals can be determined by the effect of the use of such an oscillator on the measurement of a capacitor which has been previously measured with the internal power supply.

When one terminal of the oscillator is grounded to its panel, almost the entire ground capacitance is associated with the ungrounded terminal and will affect only one arm of the bridge. Under these conditions, representative values of ground capacitance are 30 $\mu\mu$f for a battery-operated oscillator and 300 $\mu\mu$f for an a-c operated oscillator, the increase representing the interwinding capacitance of the power-supply transformer. In general, the oscillator should be so connected to the bridge that this capacitance is placed across the arm containing the standard capacitor. The errors introduced in the reading of the CRL dial range from 0.03% for a battery-operated oscillator and an inductance measurement to 3.0% for an a-c operated oscillator and a capacitance measurement.

* See General Radio catalog for data.

4.33 Shielded Transformer: The use of a shielded transformer between oscillator and bridge will suppress the effect of the ground capacitances of the oscillator, but will introduce similar effects on its own. The Type 578-A Shielded Transformer* is recommended for this use. Its terminal capacitances are equal and of about 35 $\mu\mu$f each, or the whole capacitance of 70 $\mu\mu$f can be associated with either terminal. The errors which it will introduce will be comparable with those of a battery-operated oscillator. For 60-cycle measurements the 2400-turn winding of this transformer can be connected directly to the 115-volt supply. Head telephones cannot be used at 60 cycles because of their lack of sensitivity. A Type 1231 Amplifier and Null Detector and Type 483 Output Meter are recommended*.

The Type 650-P1 Oscillator-Amplifier includes a shielded transformer.

4.4 EXTENSION OF RANGE

4.41 Frequency: The reading of the CRL dial is independent of frequency but since both dissipation factor and storage factor depend upon frequency, multiplying factors must be applied to the readings of the D-Q dials. Dissipation factor at any frequency is the observed value of D multiplied by the frequency expressed in kilocycles. Storage factor at any frequency is the observed value as obtained from the DQ dial multiplied by, or the observed value as obtained from the Q dial divided by, the frequency expressed in kilocycles.

The accuracy of the resistance, capacitance, and inductance readings is independent of frequency from 60 cycles to 10 kc except for large inductors which are measured near their natural frequencies. The maximum error of 20% in dissipation factor and storage factor readings varies directly with frequency, as does also the average error of 5%, except that these errors will never be less than 3%, which is the error of adjustment of the D-Q dials.

The resistances used in the three D-Q rheostats are chosen to give the ranges stated in Table I at 1 kc. At lower frequencies the upper limit for dissipation factor will be less than unity, and for storage factor the DQ and Q dials will not overlap. At higher frequencies the ranges of all rheostats will be more than sufficient to overlap.

An additional rheostat can be placed in series with the D or DQ rheostat for the measurement of dissipation factor by connecting it to the SERIES RES terminals, the short-circuiting link being removed. The values needed in order to maintain the ranges of the D and DQ dials at different frequencies are given in Table VII. Dissipation factor is calculated from the expression $D = 0.0628\ fR$ (kc, kΩ). The readings of this added resistor and of the D or DQ dial are additive when expressed in the same units.

When the DQ and Q dials do not overlap for the determination of storage factor at frequencies lower than 1 kc, the DQ dial must be replaced by a resistor of

TABLE VII

Values of Resistance needed for given values of D, Q, and f.

DIAL f	D D = 0.1	DQ D = 1	DQ Q = 10	Q Q = 10
0.01 kc	160 kΩ	1600 kΩ	1600 kΩ	16 kΩ
0.02 kc	80 kΩ	800 kΩ	800 kΩ	8 kΩ
0.05 kc	32 kΩ	320 kΩ	320 kΩ	3.2 kΩ
0.1 kc	16 kΩ	160 kΩ	160 kΩ	1.6 kΩ
0.2 kc	8 kΩ	80 kΩ	80 kΩ	.8 kΩ
0.5 kc	3.2 kΩ	32 kΩ	32 kΩ	.32 kΩ
1 kc	1.6 kΩ	16 kΩ	16 kΩ	.16 kΩ
2 kc	.8 kΩ	8 kΩ	8 kΩ	.08 kΩ
5 kc	.32 kΩ	3.2 kΩ	3.2 kΩ	.032 kΩ
10 kc	.16 kΩ	1.6 kΩ	1.6 kΩ	.016 kΩ

more than 16 kΩ connected across the R terminals, the D-Q switch being turned to L-Q and the Q dial turned to maximum. Storage factor is calculated from the expression Q = 0.628 fR (kc, kΩ).

Under the same conditions the Q dial must be replaced by a resistor of more than 160Ω connected across the SERIES RES terminals. For values of Q greater than 10 the simple expression for storage factor can be used,

$$Q = \frac{1.592}{fR} \qquad (kc, k\Omega)$$

Type 214-A or 371-A Rheostats are recommended as these added resistors*.

4.5 SPECIAL APPLICATIONS

4.51 A-C Resistance with Reactance: A resistance having considerable reactance, such as a transmission line or electrolytic cell, can be measured by connecting it to the R terminals as described in Section 3.2. The resistance component is obtained from the reading of the CRL dial. The reactance component is balanced out by means of a capacitor placed across one of the bridge arms. Type 219 Decade Condensers and Type 848-BM Variable Air Capacitor are recommended*. All four corners of the bridge are available, being brought out to the pairs of terminals, EXT DET high and G, R high and G, and the single terminal J, as shown in Figure 1a. The storage factor of the unknown impedance is in all cases of the form RωC, where R is the resistance of the arm across which the capacitance C is placed. The kind of reactance which can be measured in this manner and the terminals across which the added capacitor is placed are shown in Table VIII. The resistances, as obtained from the reading of the CRL dial, are series for the capacitor across arm A and parallel for the other positions. The formulae given in Sections 3.31 (10) and (11) and 3.41 (8) and (9) can be used for calculating other resistances not obtained directly.

With the added capacitance placed across the B or N arms, the bridge is suitable for the measurement of the resistance of electrolytic cells.

When this capacitance is placed across the P arm, the bridge becomes a parallel resonance bridge, and when placed in series it becomes a series resonance bridge. In the two latter positions the P arm is made a pure resistance. The parallel or series inductance is calculated from the formula

$$L = \frac{1}{\omega^2 C}.$$

TABLE VIII

Arm	Terminals	Resistance	Q	Reactance
A	EXT DET high & J	Series	$A\omega C_A$	+ or L
B	EXT DET high & R high	Parallel	$B\omega C_B$	- or C
N	EXT DET G & J	Parallel	$N\omega C_N$	- or C
P	R high & R G	Parallel	$P\omega C_P$	+ or L
P	In series	Series		+ or L

4.52 Natural Frequency: The natural frequency of a tuned circuit or inductor can be found by using an oscillator whose frequency is continuously variable, such as the Type 1304-A Beat-Frequency Oscillator*. The unknown impedance is connected to the R terminals as described in Section 3.2. The bridge is balanced by means of the CRL switch and dial and by varying the oscillator frequency. This is best accomplished by using a Type 1231 Amplifier and Null Detector or the amplifier section of the 650-P1 Oscillator-Amplifier. The reading of the CRL dial gives the parallel resistance of the unknown impedance. Whatever capacitance exists across the R terminals due to the bridge wiring is added to that of the inductor being measured and lowers its natural frequency.

4.53 Parallel Inductance and Resistance: The parallel inductance and resistance of an unknown inductor, such as an iron-cored choke coil or transformer, can be found by setting the D-Q switch at L-Q, and the Q dial at infinity. An additional resistor is inserted at the SERIES RESISTANCE terminals. The parallel inductance is read directly from the CRL dial and switch in the usual manner. The parallel resistance is the ratio of the resistance of the ratio arm controlled by the CRL switch to the added resistance, multiplied by 1000 times the reading of the CRL dial. When the added resistance is less than 160 ohms, the Q rheostat itself can be used. Its resistance is given in Table VI. Type 214-A or 371-A Rheostats* are recommended as this added resistance.

4.54 Parallel Capacitance and Resistance: The parallel capacitance and resistance of an unknown capa-

* See General Radio catalog for data.

citor can be found by setting the D-Q switch at either C-D or C-DQ and the D or DQ dials at zero. An additional resistor is connected across the R terminals. The parallel capacitance is read directly from the CRL dial and switch in the usual manner; and the parallel resistance is the value of the added resistance multiplied by the resistance of the ratio arm controlled by the CRL switch, as given in Table V, and divided by 1000 times the readings of the CRL dial. Type 214-A or 371-A Rheostats* are recommended as this added resistance.

4.55 D-C Polarizing Voltage for Capacitors: A d-c polarizing voltage can be applied to electrolytic capacitors in two ways, depending on whether the internal or an external power supply is used. For the internal microphone hummer, the polarizing battery must be connected in series with the capacitor being measured. It should be connected with its positive side to the right CL terminal marked LOW and its negative side to the negative terminal of the electrolytic capacitor. Not more than 200 volts should be used. The leakage current can be measured by a milliammeter connected between the battery and the LOW CL terminal. For an external oscillator, the direct-current polarizing battery can be placed as just described or in series with the oscillator. Its capacitance to ground is added to whichever side of the oscillator it is connected.

4.56 D-C Magnetizing Current for Iron-Cored Coils: A d-c magnetizing current can be obtained for an iron-cored choke coil by connecting a battery in series with a choke coil having a low direct-current resistance across the EXTERNAL DETECTOR terminals in parallel with the telephones. The magnetizing current can be read on an ammeter placed in series with the battery.

For the L-Q setting of the D-Q switch (Q> 10) all the battery current passes through the unknown inductor. For the L-DQ setting there is a second path through the ratio arm controlled by the CRL switch and the DQ rheostat. The resistance of this path will usually be high compared to that of the circuit through the unknown inductor and CRL rheostat. The actual resistances of these paths can be calculated from Table V and the settings of these rheostats. In case of doubt, the ammeter and, for that matter the battery, can be placed is series with the unknown inductor in the lead connected to the CL terminal marked LOW. Their resistance and inductance will be negligible compared to those of inductors being measured. The maximum magnetizing current is 40 ma.

4.57 Direct Capacitance: The direct capacitance# of a three-terminal capacitor can be measured by connecting the terminals of the direct capacitance desired across the CL terminals and the third terminal, usually the shield, to any terminal marked G. Of the other two direct capacitances in the network, one is placed across the detector and the other across the standard capacitor. The error thus introduced is usually negligible because of the size of the standard capacitor, 0.01 μf, being only 1% for 100 $\mu\mu$f. A zero reading for the purpose of eliminating the zero capacitance across the CL terminals is taken by disconnecting the lead to the high CL terminal, leaving the other two leads connected.

Because neither of the CL terminals is grounded, every capacitance measured on the bridge is a direct capacitance in the sense that the capacitances of both terminals to ground are eliminated. It is, therefore, possible to measure the direct capacitance between two unshielded terminals, each having a capacitance to ground.

4.58 Terminal Capacitance: The terminal capacitances between the terminals of an inductor and its shield can be measured by connecting the terminal whose capacitance is desired to the CL terminal marked LOW, the other terminal to any terminal marked G and the shield to the high CL terminal. The other terminal capacitance and the ground capacitance of the shield are placed across the standard capacitor. The error thus introduced may amount to 5%, for terminal capacitances of 500 $\mu\mu$f are not uncommon in shielded transformers. The reactance of the inductor is placed across the detector and must not be so low as to impair seriously the sensitivity of the bridge balance. The inductor must be placed at least a foot from the bridge to prevent an appreciable voltage being induced in it by the stray magnetic field of the internal microphone hummer. The second terminal capacitance can be measured by reversing the connections to the inductor. The capacitances thus measured are equal to the true terminal capacitances, which depend upon the relation of the shield potential to that of the terminals, only when they are concentrated at the terminals. This condition usually exists in multilayer coils because only the capacitances of the two end layers are effective.

*See General Radio catalog for data.

#Robert F. Field, "Direct Capacitance and its Measurement" General Radio EXPERIMENTER, VIII, November, 1933. Reprints are available.

SECTION 5

ELECTRICAL CIRCUITS

5.1 GENERAL

The Type 650-A Impedance Bridge uses conventional bridge circuits of various forms. All adjustable circuit elements are resistances which vary logarithmically with dial position. This gives a constant fractional accuracy of reading and contributes a great deal to the ease of balancing.

Values of R, L, or C are read on the CRL dial and the CRL switch selects the desired ratio arms. The D-Q switch selects the proper D-Q rheostat and makes up the bridge circuit according to the diagrams of Figure 1.

5.2 RESISTANCE MEASUREMENTS

For both direct- and alternating-current resistance measurements, the Wheatstone bridge circuit of Figure 1a is used.

5.3 CAPACITANCE MEASUREMENTS

A Wheatstone bridge with two resistance arms and two capacitance arms, as shown in Figure 1b, is used for both C positions of the D-Q switch in the measurement of capacitance and dissipation factor.

5.4 INDUCTANCE MEASUREMENTS

For the L-DQ position of the D-Q switch, the circuit is arranged as a Maxwell bridge and for the L-Q position of the switch, a Hay bridge is used. These are shown in Figure 1c and Figure 1d respectively.

5.5 REFERENCES

All the above circuits are treated in detail in "Alternating-Current Bridge Methods", by B. Hague, published by Sir Isaac Pitman and Sons, Ltd., London, and in Henney's "Radio Engineering Handbook", Section 7, published by McGraw-Hill Book Company, New York.

SECTION 6

TYPE 650-P1 OSCILLATOR-AMPLIFIER

6.1 GENERAL

The Type 650-P1 Oscillator-Amplifier is designed especially for use with the Type 650-A Impedance Bridge. It replaces the four No. 6 dry cells and fits into the cabinet compartment which originally housed these cells. This unit operates from a single phase 50- to 60-cycle power line of either 115 or 230 volts (see wiring diagram for changing connections to power transformer).

This auxiliary unit contains:

(1) A 1-kc vacuum-tube oscillator having a controllable voltage output, which replaces the microphone hummer and gives a distinctly better waveform than the latter. This oscillator is followed by a one-stage buffer amplifier which is connected to the bridge through a shielded transformer designed to minimize the bridge errors caused by terminal capacitances. The transformer contains separate electrostatic shields around the primary and secondary windings, with a substantial separation between them. The primary shield is grounded, while the secondary shield is connected to that secondary terminal which leads to the junction of the A and N arms of the bridge. This arrangement places a negligible capacitance of 9 $\mu\mu$f across the standard capacitor (0.01 or 0.1 μf) bridge arm, and introduces a capacitance of less than 36 $\mu\mu$f (4.4 MΩ reactance) across the CRL rheostat arm (10 kΩ maximum) whence the error introduced is also negligible.

(2) A two-stage null-balance amplifier which can have a flat characteristic or which can be tuned to 1 kc, as selected by a panel switch. This amplifier has a sufficient and controllable gain to permit the capacitance and inductance bridge circuits of the Type 650-A to be balanced easily and precisely by the use of head telephones or by an external a-c voltmeter having a sensitivity of 10 kΩ per volt or better, such as the Type 483-F Output Meter*.

(3) A source of d-c voltage for energizing the Wheatstone bridge circuit for d-c measurements. This voltage considerably exceeds the 6 volts originally available from the dry cells and permits a more accurate balance in measuring high resistance values up to one megohm, the limit of the bridge.

6.2 DIRECTIONS FOR INSTALLATION

(1) Remove the bridge from the cabinet.

(2) Cover each of the spade terminals on the extremities of the battery leads with any suitable insulating tape and wrap these leads out of the way, say, around the subpanel supporting post under the upper right-hand corner of the instrument panel. If subsequent use of batteries is not contemplated these leads may be cut off at the points where they are attached to the bridge circuits.

(3) A 60-ohm protective resistor card is mounted across two terminals on the rear of the GENERATOR switch of the bridge. When the Type 650-P1 unit is used with the bridge, this resistor is not required, and its presence, under certain conditions, will introduce errors in the bridge measurements. This resistance should, therefore, be reduced to zero, either by soldering a jumper wire directly across the leads to the card, or by cutting off the two leads close to the card and then bending and soldering these two leads together.

(4) Remove the batteries from the instrument cabinet and pry off the sponge-rubber supporting pads.

(5) Remove the side panel of the oscillator-amplifier unit and pass the free end of the concentric cable stored in the oscillator compartment through the large hole in this panel. Ascertain that all three tubes are securely seated in their sockets and replace the side panel. This panel is fastened by three quarter-turn lock screws having vertical slots when secured.

(6) By pulling gently, ascertain that the shielded cable extends its full distance from the auxiliary unit. Insert the free end of this cable through the hole from

the battery compartment into the bridge compartment of the cabinet. Lower the auxiliary unit into the battery compartment (with input socket on the left side) taking up slack in the shielded cable. Secure the unit with the two panel screws which originally mounted the battery cover.

(7) Support the bridge panel in a convenient inverted position. Without disturbing any of the present wiring, solder the short, insulated lead of the shielded cable from the auxiliary unit to the non-grounded EXTERNAL DETECTOR terminal of the Type 650-A Bridge. Attach the long, lug-tipped lead to the central (grounded) terminal of the CRL rheostat. The free extremity of the cable has been prepared to facilitate these internal soldered connections.

(8) Replace the bridge in the cabinet and fasten securely with the panel screws.

6.3 OPERATING INSTRUCTIONS

6.31 General: (1) Connect the recessed receptacle on the auxiliary unit to 50- to 60-cycle line by means of the cord provided. The applied voltage must be approximately the value specified on the receptacle label. Keep this power cord at a maximum distance from all bridge terminals and from the circuit element to be measured.

(2) Turn on the power switch of the auxiliary unit, which energizes the pilot light. There is a warm-up frequency rise of less than 20 cps.

(3) For all uses of the Type 650-A Bridge set the GENERATOR switch on the panel of this instrument in the middle position marked EXT. ON-INT. OFF. The DC and 1 KC positions of this switch are now inoperable.

(4) Avoid bodily contact with the idle EXTERNAL DETECTOR terminals on the 650-A panel while balancing any of the a-c bridges.

6.32 Measurement of D-C Resistance: (1) By means of the plug-terminated conductor provided, join the + and - DC terminals on the auxiliary panel to the EXTERNAL GENERATOR terminals on the bridge panel. Ascertain that this connection is the same as would be attained by non-crossing wires between these terminals. This will insure that the galvanometer needle moves in the same direction that the vernier control knob of the CRL dial is turned, a convenient operating feature. The d-c voltage thus applied to the bridge will vary according to the resistance values of the bridge arms. The regulation of this auxiliary unit is such that this voltage will exceed the 6-volt value formerly supplied by the dry-cells for the measurement of all resistors in excess of .08 ohm, but will remain at all times well within the maximum safe limits for the bridge arms. If desired, this bridge-terminal voltage may be reduced by connecting a suitable external resistor across the DC terminals in parallel with the internal 50 kΩ resistor. No harm will result from short-circuiting the DC terminals.

(2) Set the BRIDGE INPUT switch on the auxiliary unit in the DC position. In so doing, both the oscillator and the amplifier are de-energized while the filtered output of the rectifier is applied (ungrounded) through an internal voltage divider to the DC terminals.

(3) Operate all other controls on the bridge panel as directed in the instructions for this instrument, using the galvanometer shunt (DETECTOR switch) in the proper manner.

6.33 Measurement of Inductance and Capacitance at a Frequency of 1 kc: (1) By means of the plug-terminated conductor provided, join the 1 KC terminals of the auxiliary unit to the EXTERNAL GENERATOR terminals on the bridge panel. Ascertain that this connection is the same as would be attained by non-crossing wires between these terminals.

(2) Set the BRIDGE INPUT and AMPLIFIER RESPONSE switches on the auxiliary panel in the 1 KC positions. All three switches are thus thrown in an "up" direction.

(3) Attach high impedance headphones or a suitable a-c galvanometer to the PHONES terminals on the auxiliary panel.

(4) Set the DETECTOR switch on the bridge panel in the EXT. position.

(5) Operate all other controls on the bridge panel as specified in the instructions for this instrument.

(6) Adjust the OSCILLATOR GAIN and AMPLIFIER GAIN controls on the auxiliary panel as desired. In general, the AMPLIFIER GAIN should be set at a maximum in the final balance of the bridge and the OSCILLATOR GAIN advanced only sufficiently to give a workable sensitivity. This will insure the maximum purity of waveform from the oscillator.

Reducing the OSCILLATOR GAIN to the lowest workable limit will permit iron-cored inductors to be measured as close to initial permeability as possible.

6.34 Measurement of Inductance and Capacitance at Other Frequencies: The 1-kc oscillator of the auxiliary unit may be replaced by any suitable external source of a-c voltage of the desired frequency while the amplifier in the auxiliary unit is used with headphones or an a-c galvanometer as the null detector.

(1) Remove the external connection between the panels of the bridge and the auxiliary unit.

(2) Connect the external generator to the EXTERNAL GENERATOR terminals of the bridge through a suitable shielded transformer (such as the Type 578-A). See Section 4.2 regarding this procedure and for safe limits of applied voltage.

(3) Turn on the auxiliary unit and set the BRIDGE INPUT switch in the 1 KC position (to energize the amplifier).

(4) Set the AMPLIFIER RESPONSE switch at the FLAT position, which provides greater sensitivity but which has no inherent selectivity. If needed, some selectivity and increase in gain may be given to the FLAT amplifier, when using telephones at frequencies below 1 kc, by adding an external adjustable capacitor in parallel across the PHONES terminals to resonate the inductive reactance of the phones at the frequency used. The

rectifier-type galvanometer cannot be tuned in this manner and should be used without added capacitance.

(5) Set the DETECTOR switch on the bridge panel in the EXT position.

(6) Operate the bridge-balancing controls in the normal manner, noting that a correction must be applied to either the D or Q dial used in accordance with the frequency of the a-c voltage employed, as described in Section 4.4.

6.35 Other Uses of the Auxiliary Unit: It will be evident that the auxiliary unit is a self-contained assembly comprising a 1-kc oscillator and a flat or a 1-kc amplifier which may be used, separately or jointly, in any suitable manner with other laboratory equipment. Likewise, this unit may serve as a source of limited d-c power, but not, simultaneously, as an amplifier or an oscillator.

To use the amplifier separately, proceed as follows:

(1) Remove all external connections to the 650-A panel.

(2) Set the bridge GENERATOR switch in the DC position to minimize pickup on the GENERATOR terminals.

(3) Set the bridge DETECTOR switch in the GALV. position to isolate the EXTERNAL DETECTOR terminals from the bridge circuits.

(4) These EXTERNAL DETECTOR terminals then become the input of the auxiliary unit amplifier. Connections to them should be made through a concentric shielded cable, preferably fitted with a shield cap such as the Type 274-NE Connector. The shield should, of course, be connected to the grounded EXTERNAL DETECTOR terminal.

(5) Energize the auxiliary unit and use either the FLAT or the tuned 1-kc amplifier as desired.

(6) The 1-kc oscillator is simultaneously in operation and may be used if desired. Neither terminal of the output transformer is internally grounded, but either may be grounded.

To use the d-c power supply unit separately, proceed as follows:

(1) Energize the auxiliary unit.
(2) Set the BRIDGE INPUT switch in the DC position.
(3) Apply the external load across the DC terminals.

The regulation of this power supply is then very closely linear between the limits of 190 volts with zero load current, and zero volts with a maximum load current of 8 milliamperes when the load has essentially zero resistance.

If the desired terminal voltage for a given load current is less than the value specified by the equation

$$E(\text{volts}) = 190 - 22.6\ I\ (\text{ma})$$

a suitable shunt resistor may be added externally across the DC terminals. This will, of course, improve the terminal voltage regulation for any given change in the resistance of the external load.

SERVICE AND MAINTENANCE INSTRUCTIONS FOR THE TYPE 650-A IMPEDANCE BRIDGE

1.0 FOREWORD

1.1 These Service Instructions together with the information given in the Operating Instructions should enable the user to locate and correct ordinary difficulties resulting from normal usage.

1.2 Most of the components mentioned in these notes can be located by referring to the photograph.

1.3 Major service problems should be referred to the Service Department which will cooperate as far as possible by furnishing information and instructions, as well as by shipping any replacement parts which may be required. If the instrument is more than one year old, a reasonable charge may be expected for replacement parts or for complete reconditioning if the bridge is returned.

1.4 Detailed facts giving type and serial numbers of the instrument and parts, as well as operating conditions, should always be included in your report to the Service Department.

2.0 GENERAL

2.1 If the bridge fails to function, check the position of the bridge controls and the condition of the sample under measurement before attempting to locate trouble in the bridge. Failure to obtain a balance may be due to reasons which lie outside the bridge, for instance an open circuited resistance sample. This situation can be checked by measuring a standard of the same order of magnitude which is known to be in good condition. Make certain that the magnitudes of impedances of the samples under test do not lie outside the range of the bridge.

2.2 From time to time all switch blades, contacts, and the contact surfaces of the four rheostats should be cleaned and lubricated. For cleaning, it is recommended that a solution of half ether and half alcohol be used, followed by a few light strokes with crocus cloth. A very thin smear of petrolatum should then be applied, except on the GENERATOR and DETECTOR switches and the cam switch on the CRL MULTIPLIER switch shaft.

3.0 BRIDGE INOPERATIVE

3.1 D-C resistance measurements, refer to Section 4.0.

3.2 A-C resistance measurements, refer to Section 5.0.

3.3 Capacitance measurements, refer to Section 6.0.

3.4 Inductance measurements, refer to Section 7.0.

3.5 Calibration of dials, refer to Section 8.0.

3.6 Microphone hummer inoperative, refer to Section 9.0.

4.0 D-C RESISTANCE MEASUREMENTS

4.1 Refer to Figure A which shows components of bridge used with this circuit. External batteries can be used if required but their voltage should NEVER exceed the limits shown in Table IV of the Operating Instructions.

4.2 Test batteries for proper voltage. This should be done using a voltmeter.

4.21 Proper battery voltage under load is 6 volts, d.c.

4.22 Batteries can be checked as follows without removing battery compartment cover.

4.221 Turn switch S-6, DETECTOR, to EXT.

CAUTION: Do not turn DETECTOR switch during test or excessive current will flow through the galvanometer, causing damage to it.

4.222 Turn switch S-4, GENERATOR, to D-C.

4.223 Connect the positive lead of the voltmeter to the R (high) binding post; the negative lead to the J binding post.

4.3 Galvanometer will not come to zero.

4.31 Examine wiring to be sure that no short circuits are present or that wiring is not touching copper shielding of the cabinet.

4.4 Galvanometer is defective.

4.41 If the meter is defective, a replacement should be ordered from the Service Department. The General Radio Company cannot assume responsibility for any local repairs to the meter, although such repairs may be necessary in an emergency.

4.5 Check all switches for proper contacts and operation. Refer to Section 2.2.

4.6 Test resistors R-1 through R-10 and R-14 for open and short circuits and proper values.

4.61 Resistors R-1 through R-8, as well as S-1, can be conveniently checked from the panel of the bridge by setting DETECTOR switch to EXT, GENERATOR switch to EXT ON-INT OFF, D-Q MULTIPLIER switch to R. An ohmmeter or Wheatstone bridge can then be connected to either the J or R (high) binding posts and the EXTERNAL DETECTOR (high) binding post and measurements made.

4.62 Test rheostat R-10 for continuity and proper resistance values corresponding to CRL dial settings.

4.621 R-10 can be checked from the panel by setting the DETECTOR switch to EXT, the GENERATOR switch to EXT ON-INT OFF and the D-Q MULTIPLIER switch to L. Connect a Wheatstone bridge from binding post J to one of the panel grounds. Resistance readings should be 1000 times the dial reading. If the dial calibration is incorrect, refer to Section 8.0.

5.0 A-C RESISTANCE MEASUREMENTS

5.1 Refer to Figure B which shows the components of the bridge used in this circuit. Circuit shown uses the internal 1-kc generator. An EXTERNAL GENERATOR can be used. (For switch S-4 settings see Figure D.)

CAUTION: Do not exceed the safe voltage limits given in Table V of the Operating Instructions.

5.2 Test batteries; refer to Section 4.2.

5.3 Check all switches for proper contacts and operation; refer to Section 2.2.

5.31 Switch S-3 is located on the shaft of the CRL-MULTIPLIER switch and changes the connections on the microphone hummer to keep the impedance matched. The cam should be set on the shaft so that the cam follower is down (toward the shaft) on the 0.1- and 1-ohm switch positions, and up (away from shaft) on all higher switch positions.

5.4 Test resistors R-1 through R-8 and R-10 for open and short circuits and proper values. Refer to Sections 4.61 and 4.62.

5.5 MICROPHONE HUMMER does not function properly. Refer to Section 9.0.

6.0 CAPACITANCE MEASUREMENTS

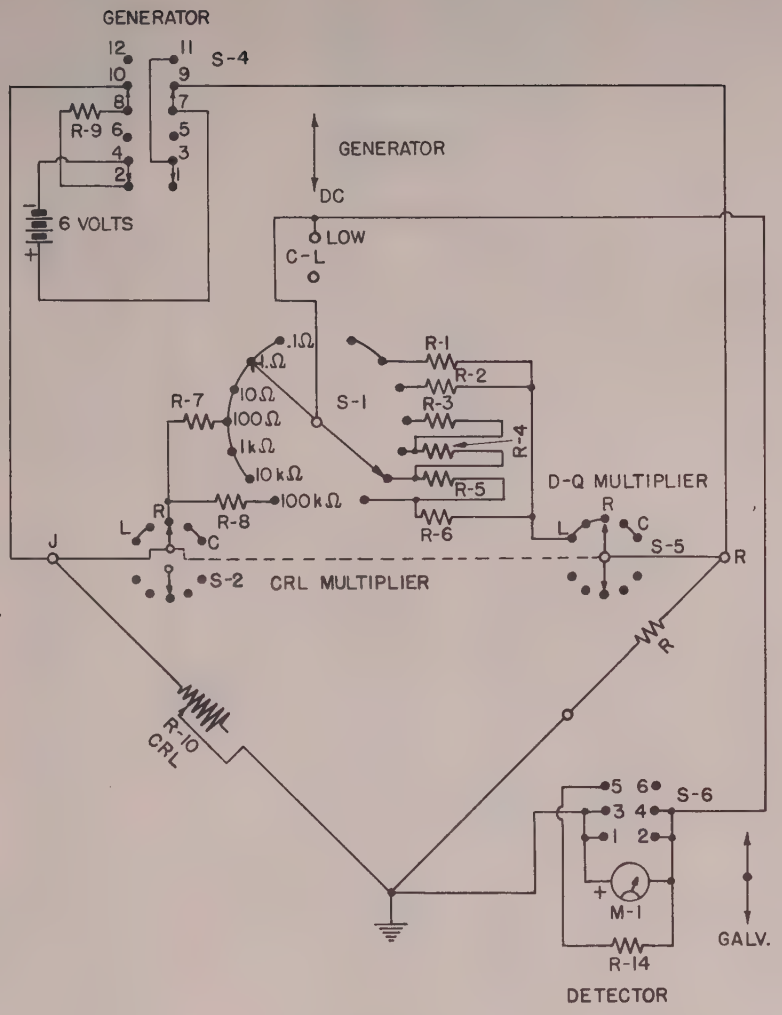
6.1 Refer to Figure C which shows the components of the bridge used in this circuit. Circuit shown uses the internal 1-kc generator. An EXTERNAL GENERATOR can be used. (For switch S-4 settings, see Figure D.)

CAUTION: Do not exceed the safe voltage limits given in Table V of the Operating Instructions.

6.2 Test batteries; refer to Section 4.2.

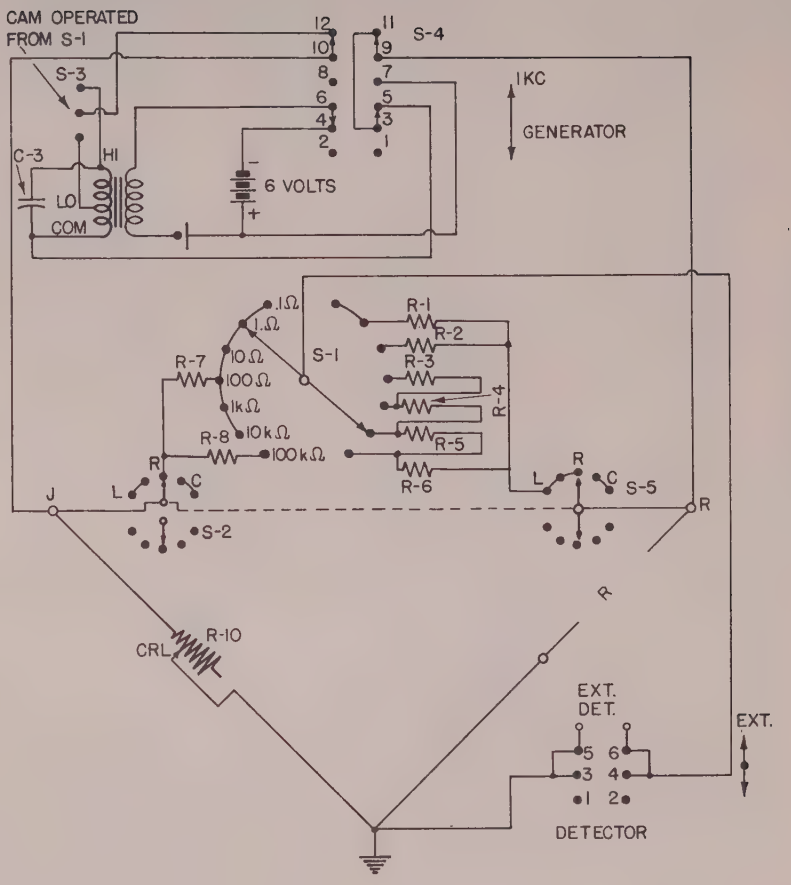
6.3 Check all switches for proper contacts and operation; refer to Section 2.2.

6.4 Test resistors R-1 through R-6 and resistors R-10, R-11, and R-13 for open and short circuits and proper values; refer to Sections 4.61 and 4.62.



D.C. RESISTANCE

Figure A.



A C RESISTANCE - 1000~(INT)

Figure B.

6.5 Test capacitor C-1 for an open or short circuit, leakage and proper value.

6.6 MICROPHONE HUMMER does not function properly; refer to Section 9.0.

7.0 INDUCTANCE MEASUREMENTS

7.1 Refer to Figure D which shows the components of the bridge used in this circuit with an external source of a-c voltage. The internal 1-kc generator can be used. (For switch S-4 settings see Figure C.)

CAUTION: Do not exceed the safe voltage limits given in Table V of the Operating Instructions.

7.2 Test batteries; refer to Section 4.2.

7.3 Check all switches for proper contacts and operation; refer to Section 2.2.

7.4 Test resistors R-1 through R-6, R-9 through R-12 for open and short circuits and proper values; refer to Sections 4.61 and 4.62.

7.5 Test capacitor C-2 for an open or short circuit, leakage and proper value.

7.6 MICROPHONE HUMMER does not function properly; refer to Section 9.0.

8.0 CALIBRATION OF DIALS

These calibrations must be made using a Wheatstone bridge accurate to at least ±0.25%.

8.1 Main CRL dial.

8.11 Make certain that the rheostat, R-10, is clean, that the set screws are tight, and that the cam follower mechanism is operating freely.

8.12 Remove one connection to R-10, and connect the Wheatstone bridge to the rheostat. The resistance, in ohms, measured by the bridge should then be 1000 times the setting of the CRL dial.

8.13 Turn the main dial to a point near the center which brings the cam follower opposite one of the cam plate screws, and adjust the screw until the resistance in ohms is 1000 times the dial reading. Progress up the scale and then down the scale, adjusting each screw in a similar manner. As a final check see that each main point on the dial and also points 0.5 and 0.1 check within 0.5% of the correct resistance value. If it is found that the whole cam plate is adjusted too high or too low, loosen the set screws in the dial, shift its position on the shaft, and start the cam plate adjustment over again.

8.2 D, D-Q, and Q Dials.

8.21 Calibration of these dials consists simply in setting a single point to the correct resistance. After the rheostats have been cleaned, set the D-Q MULTIPLIER switch at R and connect the Wheatstone bridge to the terminals of each rheostat in turn, setting the dials as shown below.

Dial	Dial Setting	Correct Resistance
D	2.5	398 ohms
D-Q	2.5	3980 ohms
Q	.5	31.8 ohms

If these resistance readings are not obtained, loosen the dial set screws and change the dial positions until they correspond to the correct resistance.

9.0 MICROPHONE HUMMER INOPERATIVE

9.1 Test batteries; refer to Section 4.2.

9.2 Check switch S-4 for proper connections and operation; refer to Section 2.2.

9.3 Test capacitor C-3 for a short circuit and leakage.

9.4 Test the coils of the hummer for open circuits or short circuits to ground.

9.5 If the hummer refuses to start when measuring samples of low inductance, the air gap of the reed can be decreased slightly by turning the adjusting screw in a clockwise direction. This tends to increase the harmonic output of the hummer which, if raised to too high a value, makes it difficult to detect the null balance and so is recommended only as an emergency measure.

9.6 If the hummer is completely inoperative, it should be removed from the bridge and returned to the factory for repair and reconditioning.

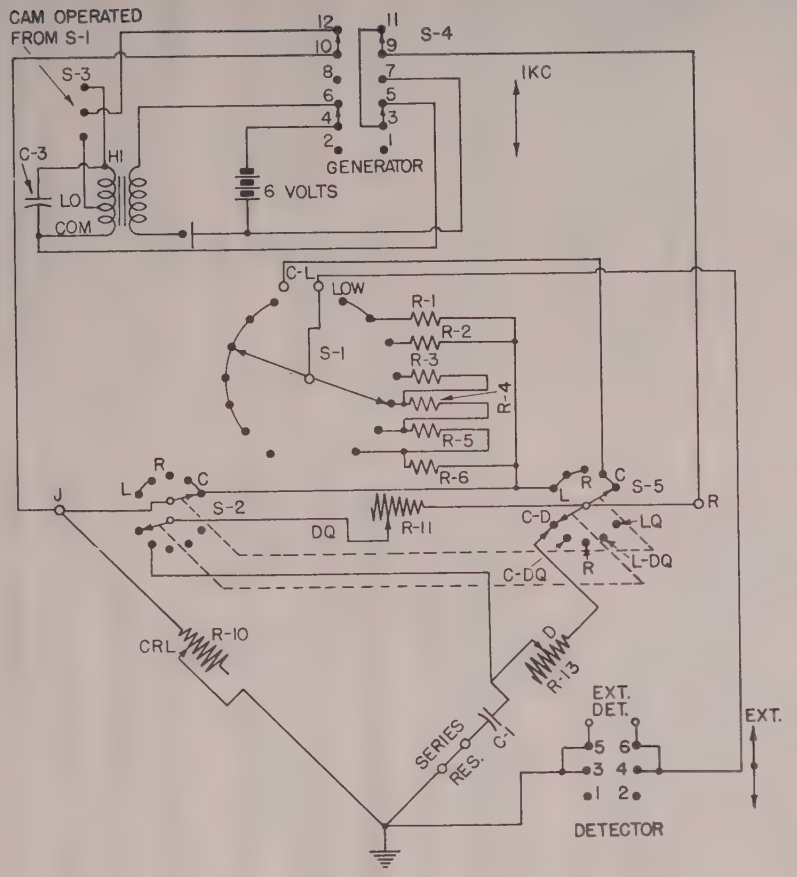
SERVICE AND MAINTENANCE INSTRUCTIONS FOR THE TYPE 650-P1 OSCILLATOR-AMPLIFIER

1.0 FOREWORD

1.1 These Service Instructions together with the information given in the Operating Instructions should enable the user to locate and correct ordinary difficulties resulting from normal usage.

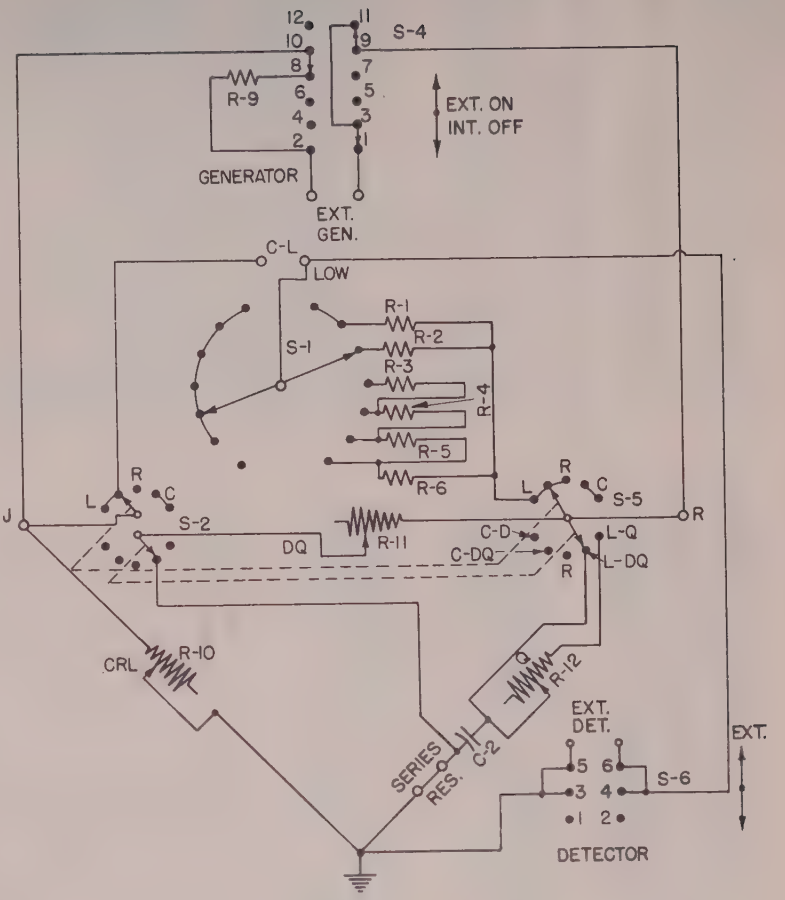
1.2 Most of the components mentioned in these instructions can be located by referring to the photographs. Special instructions for disassembly of the instrument to replace component parts are given in Section 9.0.

1.3 Major service problems should be referred to the



CAPACITANCE - 1000~(INT)

Figure C.



INDUCTANCE - EXT. GENERATOR

Figure D.

Service Department which will cooperate as far as possible by furnishing information and instructions, as well as by shipping any replacement parts which may be required. If the instrument is more than one year old, a reasonable charge may be expected for replacement parts or for complete reconditioning if the unit is returned.

1.4 Detailed facts giving type and serial numbers of the instrument and parts, as well as operating conditions, should always be included in your report to the Service Department.

2.0 GENERAL

If the oscillator-amplifier becomes inoperative, a few simple checks should be made before removing the metal side panels.

2.1 Check the power line source.

2.2 Check the power supply cord for open circuits or poor contact in power outlet.

3.0 INSTRUMENT INOPERATIVE

3.1 See that all tube filaments are lighted.

3.2 If the pilot lamp does not light, see Section 4.0.

3.3 No d-c output at d-c terminals, see Section 5.0.

3.4 No output at 1-KC terminals, see Section 6.0.

3.5 No amplification, or low amplification, see Section 7.0.

4.0 PILOT LAMP DOES NOT LIGHT

4.1 Check bulb P-1.

4.2 Check R-26.

4.3 Check connections on transformer T-1.

5.0. NO D-C OUTPUT AT D-C TERMINALS

5.1 See that BRIDGE INPUT switch is set at D.C.

5.2 Test resistors R-2, R-3 and R-27 for open circuits and proper values.

5.3 Check BRIDGE INPUT switch, S-2, for loose or dirty contacts.

5.4 Check power supply; see Section 8.0.

6.0. NO OUTPUT AT 1-KC TERMINALS

6.1 See that BRIDGE INPUT switch is set at 1-KC.

6.2 Test tube V-2 and operating voltages. See Section 6.6.

6.3 Test transformer T-2 for open circuits and continuity.

6.4 Check resistors R-5 through R-15 and R-25 for open circuits and proper values.

6.5 Check capacitors C-5, C-6, C-8 through C-12 for open or short circuits and leakage.

6.6 When tube V-2 is replaced, the two internal adjustments R-14 and R-13 may, in rare instances, require readjustment. The side panels must be in place when these adjustments are made.

6.61 Line voltage should be 115 or 230 volts A.C. Move R-14 over its entire range. If this gives output, set R-14 at the point where 12 to 15 volts rms (1000 cycles) appears at the 1-KC output terminals with no external load. This voltage should be measured with a high-impedance-input vacuum-tube voltmeter.

6.62 Turn rheostat R-13 in a clockwise direction until oscillations begin as indicated by a 1000-cycle note at the 1-KC output terminals. R-13 should not be advanced much beyond the point where oscillations just begin as the output waveform will become badly distorted. NOTE: Setting of R-13 can be increased slightly to maintain oscillation if the line voltage decreases to 105 volts.

6.63 R-14 should now be reset as in Section 6.61.

7.0 NO AMPLIFICATION, OR LOW AMPLIFICATION

A signal of 10mv, at 1000 cycles, applied at the ends of the input cable should give 4 v at the PHONE terminals on open circuit with AMPLIFIER RESPONSE switch set at 1-KC and AMPLIFIER GAIN control full on. With AMPLIFIER RESPONSE switch set at FLAT, this output voltage should be 6 to 9 volts.

7.1 Check tube V-3 and operating voltages.

7.2 Check AMPLIFIER RESPONSE switch S-3 for loose or dirty contacts.

7.3 Test resistors R-4, and R-16 through R-21 for open circuits and proper values.

7.4 Test capacitors C-4, C-7, C-13 through C-16 for open or short circuits and leakage.

7.5 When no output appears with the AMPLIFIER RESPONSE switch set at 1KC:

7.51 Test resistors R-22 through R-24 for open circuits and proper values.

NOTE: $\frac{R\text{-}22 + R\text{-}23}{4} = R\text{-}24 \pm 0.5\%$

7.52 Test capacitors C-17 through C-19 for open or short circuits and leakage.

NOTE: $C\text{-}18 + C\text{-}19 = C\text{-}17 \pm 0.5\%$

8.0 POWER SUPPLY

8.1 Check switch S-1 for loose or dirty contacts.

8.2 Check transformer T-1 for open circuits and continuity.

8.3 Test tube V-1 and operating voltages.

8.4 Test resistor R-1 for open circuit and proper value.

8.5 Check capacitors C-1 through C-3 for open or short circuits.

9.0 REPLACEMENT OF COMPONENTS

Owing to the compact design and construction of this instrument and the number of component parts mounted in the available space, it is necessary to use a number of mechanical expedients. This makes removal of parts for testing or service difficult without following specific instructions. The instrument is divided into three sub-assemblies; namely, power supply, amplifier, and oscillator and referred to as SA-1, SA-2, and SA-3 respectively in these instructions and on the photographs. Care should be taken to replace disconnected wires and components in their proper places when reassembling.

CAUTION: Soldering should be done with the instrument lying on its side. Use care to avoid dropping small bits of solder into the instrument as these can cause short circuits resulting in serious damage.

9.1 Power Supply, Subassembly SA-1.

9.11 Remove the two hexagonal panel screws holding the POWER receptacle.

9.12 Unsolder connections shown on photograph labeled SA-1.

9.121 Green-yellow wires to power socket.
9.122 Tan wires to D.C.+ and S-2.
9.123 Orange wires to terminals 7 and 8 of V-2 socket.
9.124 Black-red wire to terminal 4 of S-2.
9.125 Black-green wire to terminal 3 of S-2.
9.126 Resistor R-26 at ground lug.

9.13 Remove the two small binder head machine screws on bottom of SA-1.

9.2 Amplifier, Subassembly SA-2.

9.21 Remove the two hexagonal panel screws at right end of panel.

9.22 Remove AMPLIFIER GAIN control knob.

9.23 Unsolder connections shown on photograph labeled SA-2.

9.231 Orange wires to terminals 7 and 8 of V-2 socket.
9.232 Black wires to ground terminal on SA-3.
9.233 Capacitor C-16 to high PHONE terminal.
9.234 Black-red and black-green wires to SA-3.

9.24 Remove switch S-3 from panel.

9.25 Remove the two binder head machine screws opposite those mentioned in Section 9.13.

9.3 Oscillator, Subassembly SA-3.

9.31 Remove SA-1 and SA-2.

9.32 Remove OSCILLATOR GAIN control knob.

9.33 Remove the two hexagonal panel screws at center of panel.

9.34 Unsolder connections shown on photograph labeled SA-3.

9.341 Solid, bare wires to S-2.
9.342 Insulated wires to 1-KC output terminals.

NOTE: Care should be taken to replace these leads in exact positions as located before their removal. This is necessary to minimize capacitance to ground.

10.0 VACUUM-TUBE DATA

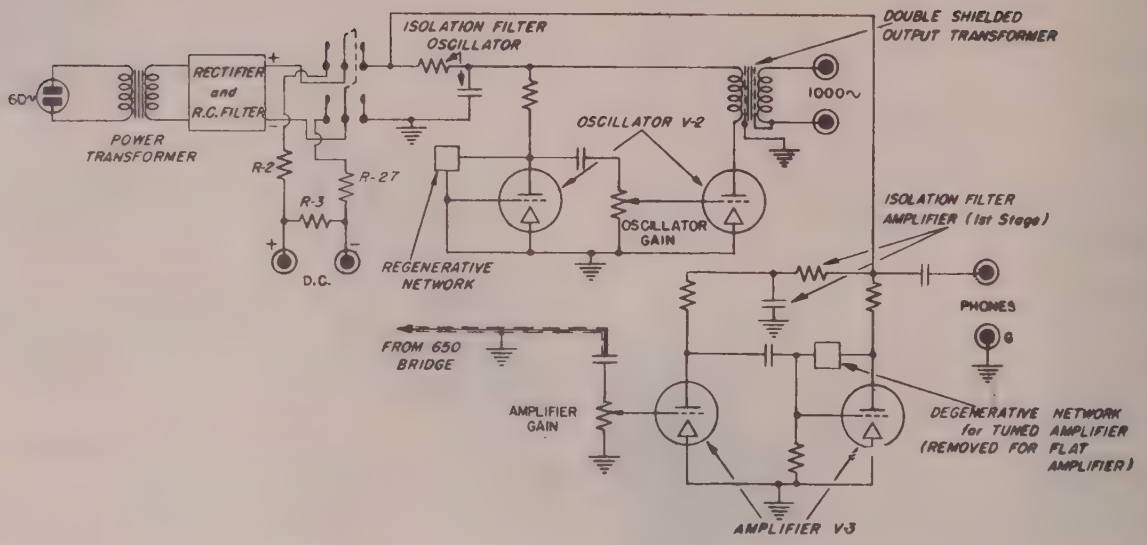
Table of tube socket voltages measured from socket pin to ground unless otherwise noted using a 20,000 ohm-per-volt meter (Weston 772 Analyzer). D-C voltages may vary as much as ±20%.

Symbol	Type	Socket Pin Number						Function
		2	3	4	5	6	8	
V-1	6H6	6.7 (AC)	150	300			150	Rectifier
V-2	6SL7GT	235	3.4		300	3.6	6.7(AC)	Oscillator
V-3	6SL7GT	200	2.2		200	2.25	6.7(AC)	Amplifier

CONDITIONS:

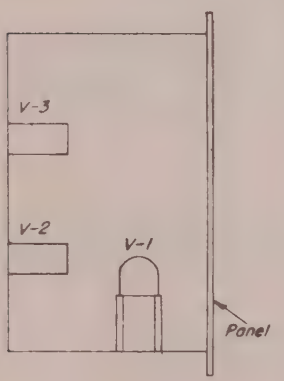
POWER switch ON, 115/230 v., 60 cycle, 10 watts.
BRIDGE INPUT switch at 1 KC.
AMPLIFIER RESPONSE switch at 1 KC.
OSCILLATOR GAIN and AMPLIFIER GAIN at maximum clockwise positions.
No external connections to instrument terminals.

ELEMENTARY SCHEMATIC DIAGRAM



TOP VIEW OF INSTRUMENT

TUBE LAYOUT



RESISTORS

R-1	=	470 Ohms	±10%	IRC	TYPE BT-1/2
R-2	=	15 K Ohms	±10%		REC-41BF
R-3	=	47000 Ohms	±10%	IRC	TYPE BT-1
R-4	=	470 Ohms	±10%	IRC	TYPE BT-1/2
R-5	=	470 Ohms	±10%	IRC	TYPE BT-1/2
R-6	=	0.1 Megohm	±10%	IRC	TYPE BT-1/2
R-7	=	1 Megohm	±10%	IRC	TYPE BT-1/2
R-8	=	1 Megohm	±10%	IRC	TYPE BT-1/2
R-9	=	50000 Ohms			POSC-7
R-10	=	178 K Ohms	± 1%	C.C.Co.	TYPE X-1/2
R-11	=	178 K Ohms	± 1%	C.C.Co.	TYPE X-1/2
R-12	=	22000 Ohms	±10%	IRC	TYPE BT-1/2
R-13	=	50000 Ohms	±20%		POSC-11
R-14	=	1000 Ohms	±10%		POSW-862
R-15	=	1500 Ohms	±10%	IRC	TYPE BT-1/2
R-16	=	0.1 Megohm			POSC-7
R-17	=	0.1 Megohm	±10%	IRC	TYPE BT-1/2
R-18	=	0.1 Megohm	±10%	IRC	TYPE BT-1/2
R-19	=	-			
R-20	=	1200 Ohms	±10%	IRC	TYPE BT-1/2
R-21	=	1.8 Megohms	±10%	IRC	TYPE BT-1/2
*R-22	=	180 K Ohms	± 1%	C.C.Co.	TYPE X-1/2
*R-23	=	160 K Ohms	± 1%	C.C.Co.	TYPE X-1/2
*R-24	=	80 K Ohms	± 1%	C.C.Co.	TYPE X-1/2
R-25	=	180 Ohms	±10%	IRC	TYPE BW-1/2
R-26	=	15 Ohms	±10%		REW-3C
R-27	=	18 k Ohms	±10%		REC-41-BF

$$\frac{*R\text{-}22 + R\text{-}23}{4} = R\text{-}24 \quad \pm 0.5\% \text{ by SELECTION}$$

TUBES

V-1	=	RCA	6N6
V-2	=	RCA	6SL7GT
V-3	=	RCA	6SL7GT

CONDENSERS

C-1	=	20 µf			COE-5
C-2	=	20 µf			COEB-24
C-3	=	20 µf			
C-4	=	20 µf			COEB-24
C-5	=	20 µf			
C-6	=	30 µf			COE-8
C-7	=	200 µf			COE-6
C-8	=	0.02 µf	±10%	CD	TYPE 4
C-9	=	0.005 µf	±10%	CD	TYPE 1N
**C-10	=	0.002 µf	± 2%		650-39
**C-11	=	0.001 µf	± 2%		
**C-12	=	0.001 µf	± 2%		
C-13	=	0.04 µf	±10%	CD	TYPE 4
C-14	=	0.005 µf	±10%	CD	TYPE 1N
C-15	=	0.02 µf	±10%	CD	TYPE 4
C-16	=	0.01 µf	±10%	CD	TYPE 3LL
**C-17	=	0.002 µf	± 2%		650-39
**C-18	=	0.001 µf	± 2%		
**C-19	=	0.001 µf	± 2%		

MISCELLANEOUS

P-1	=	Pilot Light	2LAP-939
PL-1	=	Plug	CDPP-562
T-1	=	Transformer	845-414
T-2	=	Transformer	746-407
S-1	=	Switch DPST	SWT-333, NP
S-2	=	Switch DPDT	SWT-886, NP
S-3	=	Switch DPST	SWT-333, NP

**Selected Critical Values

C-18 + C-19 = C-17 ±0.5% by SELECTION

C-11 + C-12 = C-10 ±0.5% by SELECTION

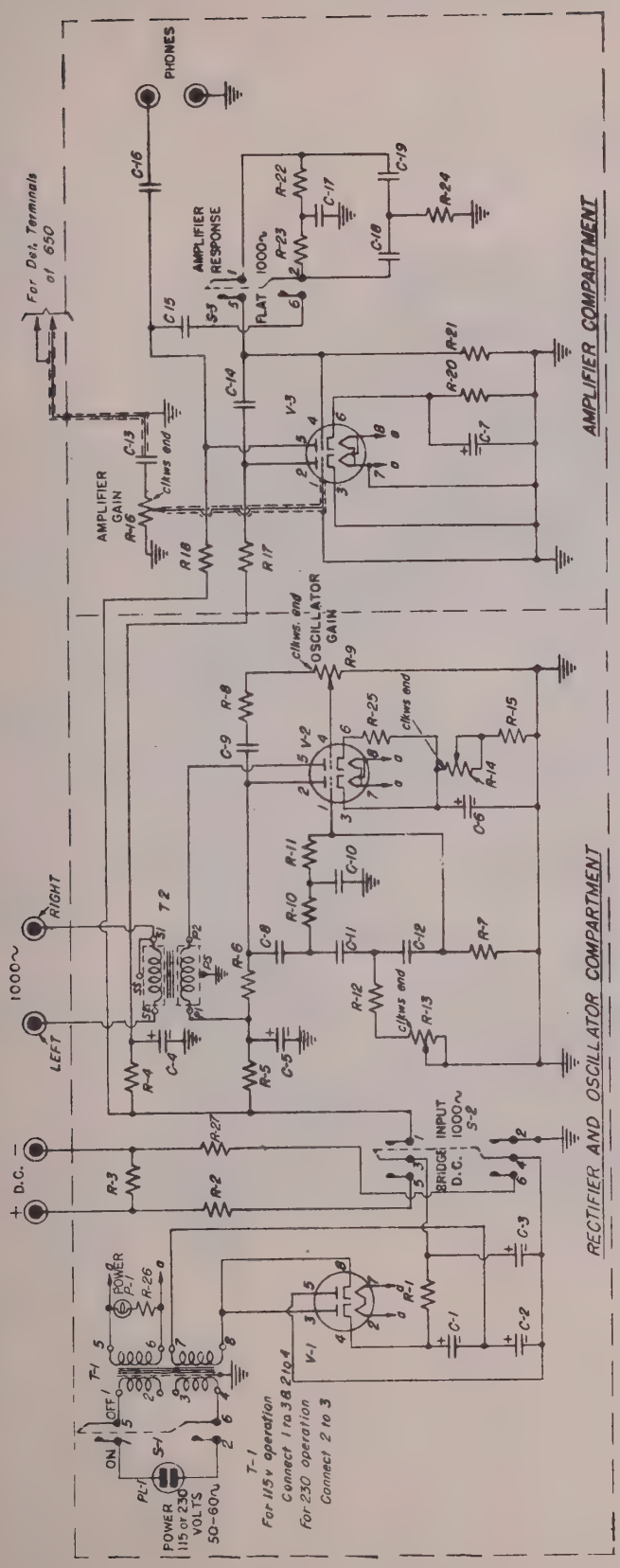


Figure 2. Complete Wiring Diagram of Type 650-P1 Oscillator-Amplifier.

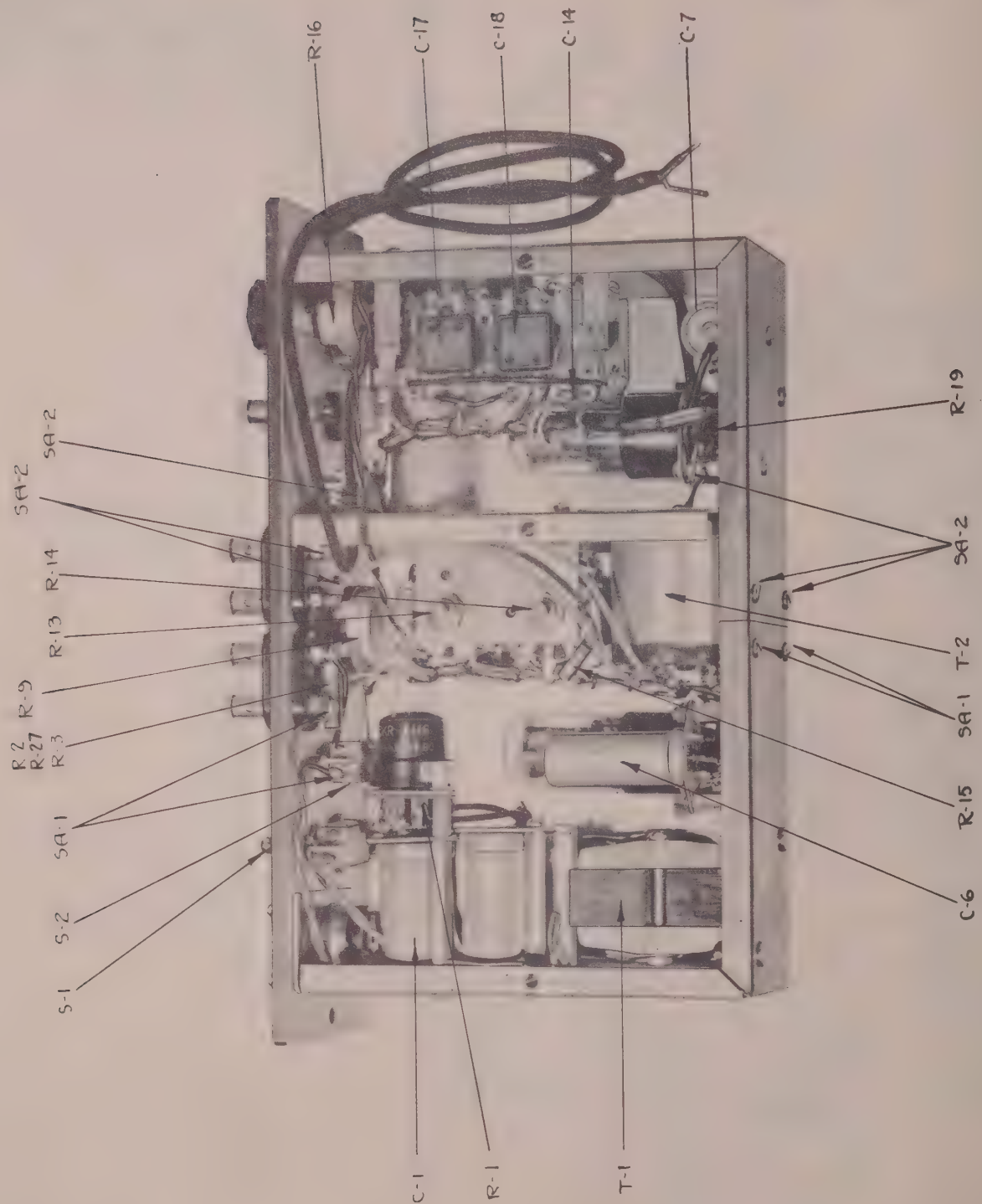


Figure 3. View of Type 650-P1 with Covers Removed.

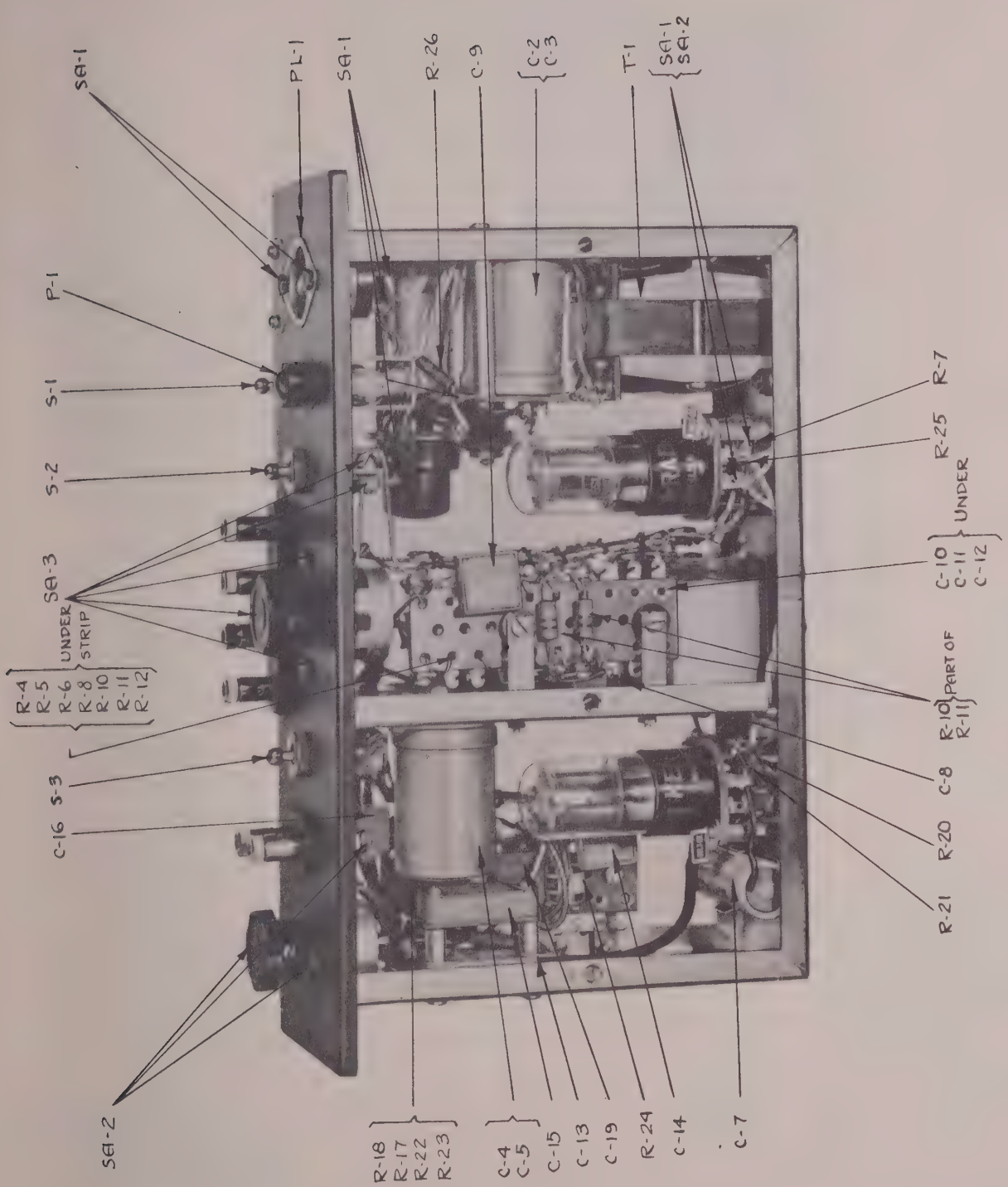


Figure 4. View of Type 650-P1 with Covers Removed.

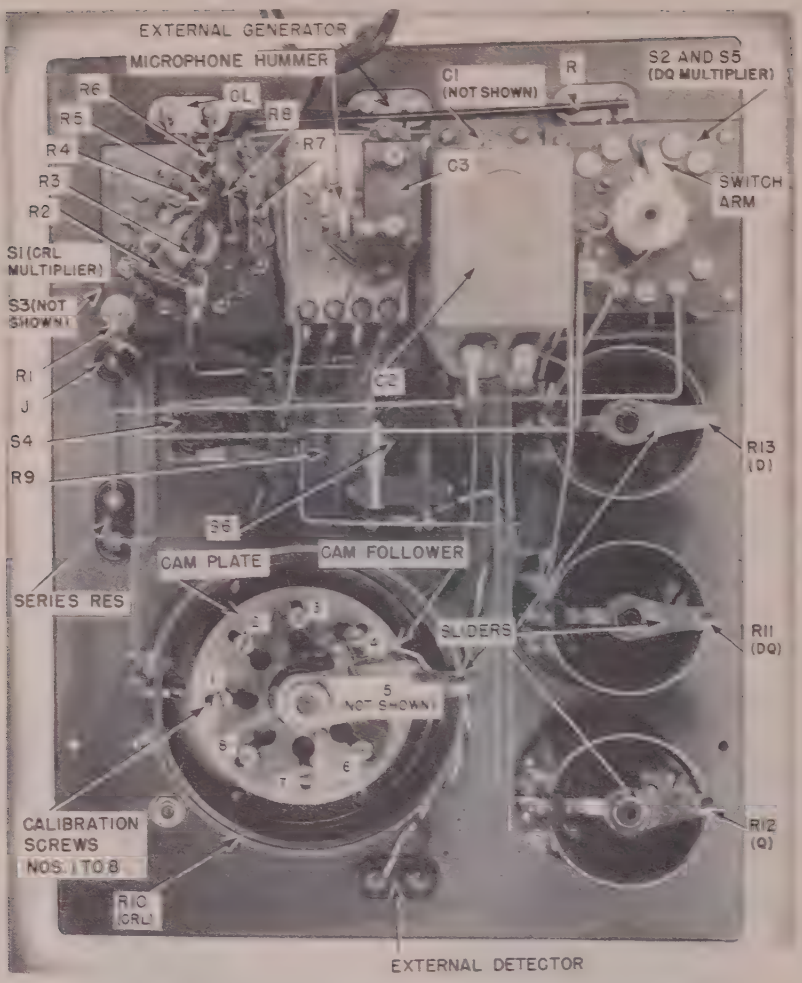
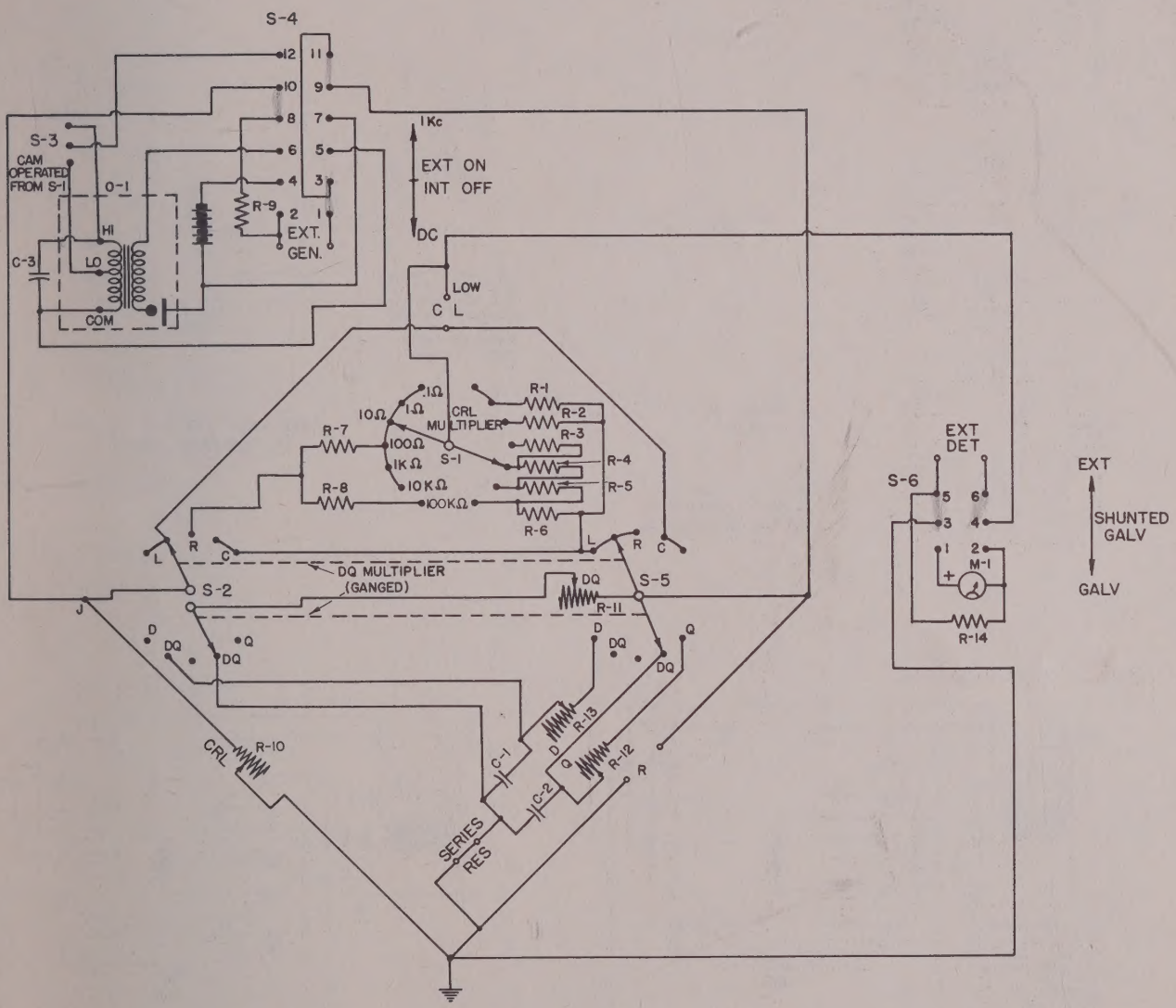


Figure 5. Interior View of Type 650-A Impedance Bridge.

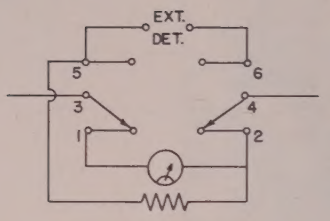
R-1	100 K Ohms	±0.25%	IRC WW3	C-1	0.00990-0.00995μf	505
R-2	10 K Ohms	±0.1%	602-305-2	C-2	0.09950-0.1μf	505
R-3	900 Ohms			C-3	0.5μf	139-250
R-4	90 Ohms	±0.1%	650-300			
R-5	9 Ohms					
R-6	0.99 Ohms	±0.25%				
R-7	10 K Ohms	±0.1%	510-343	M-1	200μa	588-306A
R-8	1 K Ohms	±0.1%		O-1	Microphone Hummer	572-8
R-9	60 Ohms	±2%	650-304			
R-10	0-11.2 K Ohms		433-300			
R-11	0-16 K Ohms		650-306			
R-12	0-160 Ohms		650-311	S-1		Part of Sub. Assembly 650-32
R-13	0-1.6 K Ohms		650-308	S-2		Part of Sub. Assembly 650-32
R-14	2 Ohms	±5%	650-305	S-3		650-34
				S-4		339-A
				S-5		Part of Sub. Assembly 650-32
				S-6		339-B



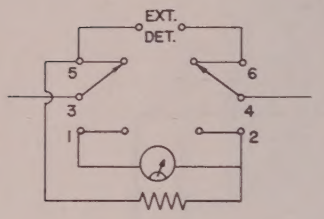
TYPE 650-A IMPEDANCE BRIDGE

Figure 6. Complete Wiring Diagram of Type 650-A Impedance Bridge.

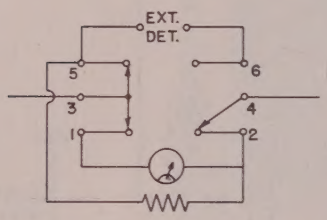
See next page for details of connections to generator and detector switches.



GALV.

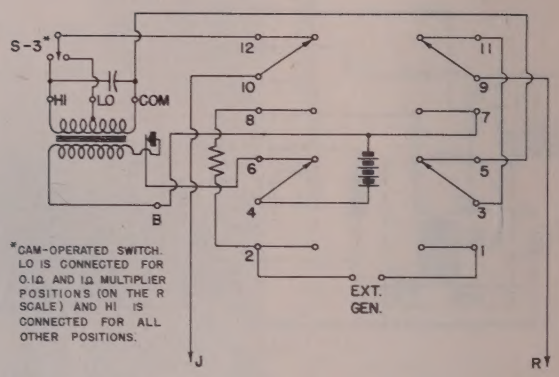


EXT. DET.



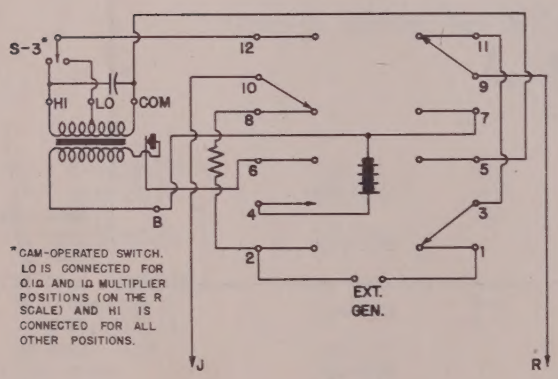
SHUNTED*
GALV.

*BLADE FOR CONTACT #3 CONNECTS TO BOTH #5 AND #1 IN THIS POSITION.



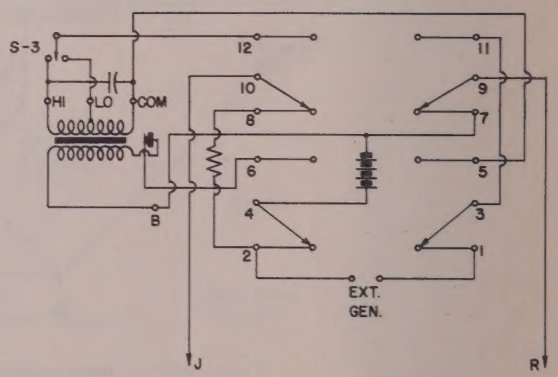
*CAM-OPERATED SWITCH. LO IS CONNECTED FOR 0.1Ω AND 1Ω MULTIPLIER POSITIONS (ON THE R SCALE) AND HI IS CONNECTED FOR ALL OTHER POSITIONS.

CONNECTIONS FOR 1 Kc POSITION OF GENERATOR SWITCH



*CAM-OPERATED SWITCH. LO IS CONNECTED FOR 0.1Ω AND 1Ω MULTIPLIER POSITIONS (ON THE R SCALE) AND HI IS CONNECTED FOR ALL OTHER POSITIONS.

CONNECTIONS FOR EXT. ON-INT. OFF POSITION OF GENERATOR SWITCH



CONNECTIONS FOR DC POSITION OF GENERATOR SWITCH

Figure 7. Connections for Various Positions of Generator and Detector Switches of Type 650-A.

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